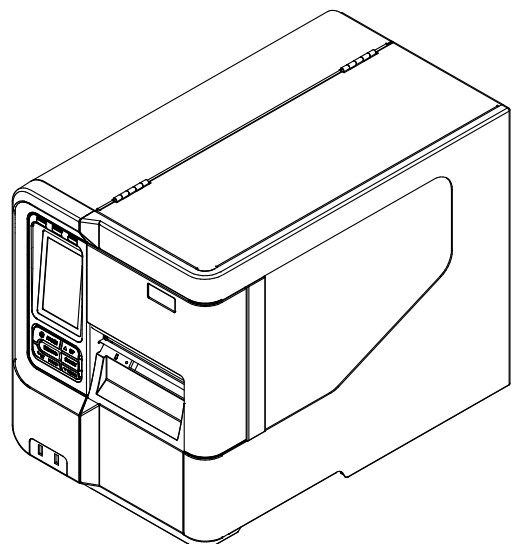


**MX240/ MX340/ MX640 Series**

**THERMAL TRANSFER / DIRECT THERMAL  
BAR CODE PRINTER**

**USER'S  
MANUAL**



## **Copyright Information**

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## Agency Compliance and Approvals



EN 55022, Class B  
EN 55024  
EN 60950-1



FCC part 15B, Class B



AS/NZS CISPR 22, Class B



UL 60950-1



EN 60950-1



GB 4943.1  
GB 9254  
GB 17625.1

### Wichtige Sicherheits-Hinweise

1. Bitte lesen Sie diese Hinweis sorgfältig durch.
2. Heben Sie diese Anleitung für den späteren Gebrauch auf.
3. Vor jedem Reinigen ist das Gerät vom Stromnetz zu trennen. Verwenden Sie keine Flüssig-oder Aerosolreiniger. Am besten eignet sich ein angefeuchtetes Tuch zur Reinigung.
4. Die Netzanschluß-Steckdose soll nahe dem Gerät angebracht und leicht zugänglich sein.
5. Das Gerät ist vor Feuchtigkeit zu schützen.
6. Bei der Aufstellung des Gerätes ist auf sicheren Stand zu achten. Ein Kippen oder Fallen könnte Beschädigungen hervorrufen.
7. Beachten Sie beim Anschluß ans Stromnetz die Anschlußwerte.
8. Dieses Gerät kann bis zu einer Außentemperatur von maximal 40°C betrieben werden.

### Battery safety warning:

- DO NOT throw the battery in fire.
- DO NOT short circuit the contacts.
- DO NOT disassemble the battery.

DO NOT throw the battery in municipal waste.

The symbol of the crossed out wheeled bin indicates that the battery should not be placed in municipal waste.

### **CAUTION**

Risk of explosion if battery is replaced by an incorrect type.

Dispose of used batteries according to the instructions.

### **“VORSICHT”**

Explosionsgefahr bei unsachgemäßen Austausch der Batterie. Ersatz nur durch denselben oder einem vom Hersteller empfohlenem ähnlichen Typ. Entsorgung gebrauchter Batterien nach Angaben des Herstellers.

### **FCC STATEMENT :**

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/ TV technician for help.

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

**This Class B digital apparatus complies with Canadian ICES-003  
Cet appareil numérique de la classe B est conforme à la norme NMB-003 du Canada.**

### **CAUTION:**

Any changes or modifications not expressly approved by the grantee of this device could void the user's authority to operate the equipment.

### **CAUTION :**

HAZARDOUS MOVING PARTS, KEEP FINGER AND OTHER BODY PARTS AWAY.

#### **CAUTION**

1. HAZARDOUS MOVING PARTS IN CUTTER MODULE. KEEP FINGER AND OTHER BODY PARTS AWAY.
2. THE MAIN BOARD INCLUDES REAL TIME CLOCK FEATURE HAS LITHIUM BATTERY CR2032 INSTALLED. RISK OF EXPLOSION IF BATTERY IS REPLACED BY AN INCORRECT TYPE.
3. DISPOSE OF USED BATTERIES ACCORDING TO THE MANUFACTURER INSTRUCTIONS.

#### **ATTENTION**

1. PIÈCES DANGEREUSES EN MOUVEMENT DANS LE MODULE DE COUPAGE. GARDER VOS DOIGTS ET AUTRES PARTIES DU CORPS À L'ÉCART DE CES ZONES.
2. LE CIRCUIT PRINCIPAL CONTIENT UNE HORLOGE EN TEMPS RÉEL AVEC UNE BATTERIE AU LITHIUM DE TYPE CR2032. RISQUE D'EXPLOSION SI LA PILE EST REMPLACÉE PAR UNE PILE D'UN AUTRE TYPE.
3. SUIVRE LES INSTRUCTIONS DU FABRICANT POUR LA MISE AU REBUT DES PILES USÉES.

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# 1. Introduction

---

## 1.1 Product Introduction

Thank you very much for purchasing TSC bar code printer.

This printer is designed with die-casting aluminum chassis and print mechanism, metal cover with large clear media view window, which ensuring to work for the extreme and heavy duty industrial environment and applications.

With back-lit graphic LCD display, printer status can be managed easier and operated more user friendly. The moveable sensor design can accept wide range of label media. All of the most frequently used bar code formats are included. Fonts and bar codes can be printed in any one of the four directions.

This document provides an easy reference for operating the MX240 series.

To print label formats, please refer to the instructions provided with your labeling software; if you need to write the custom programs, please refer to the TSPL/TSPL2 programming manual that can be found on the accessories CD-ROM or on TSC website at <http://www.tscprinters.com>.

- Applications
  - High volume printing
  - Work in process
  - Compliance labeling
  - Inventory management
  - Shipping/ receiving
  - Asset management
  - Electronics & Jewelry labeling

## 1.2 Product Features

### 1.2.1 Printer Standard Features

The printer offers the following standard features.

Product standard feature	MX240	MX340	MX640
Thermal transfer/ or direct thermal	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Die-cast based print mechanism and frame / Aluminum cover with large clear media view window	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
16 bits Color, 480 x 272 pixel, with back light, Resistive Touch Screen	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
1 power switch, 6 operation buttons (Menu, Pause, Feed, Up, Down, Select)	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Control panel security (TCF)	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
LED indicators	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
32-bit RISC CPU	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Gap transmissive sensor (Position adjustable)	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Black mark reflective sensor (Position adjustable)	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Ribbon end sensor (transmissive)	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Ribbon encoder sensor	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Head open sensor	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
128MB Flash memory	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
256 MB SDRAM memory	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
SD Flash memory card slot for Flash memory expansion, up to 32 GB	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
RS-232 interface (Max. 115,200 bps )	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
USB 2.0 interface (High speed mode)	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Parallel interface (SPP mode)	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Internal Ethernet print server (10/100 Mbps) interface	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
USB host (Front side) * 2, for scanner or PC keyboard	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Real time clock	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Standard industry emulations right out of the box including Eltron <sup>®</sup> and Zebra <sup>®</sup> language support	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Internal 8 alpha-numeric bitmap fonts	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Fonts and bar codes can be printed in any one of the four directions (0, 90,180, 270 degree)	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Internal Monotype Imaging <sup>®</sup> true type font engine with one CG Triumvirate Bold Condensed scalable font	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Downloadable fonts from PC to printer memory	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Print head pressure force & pressure location adjustable	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Ribbon supply spindle tension adjustable	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Automatic media/ribbon sensor selecting	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Sensor auto calibration from LCD menu	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Heater element damage detection/warning	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Clean print head warning	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
MTBF 26,240 hours/ duty cycle 90%	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>

Bar code, graphics/image printing													
<table border="1"> <thead> <tr> <th colspan="2">Supported bar code</th> <th>Supported image</th> </tr> <tr> <th>1D bar code</th> <th>2D bar code</th> <th></th> </tr> </thead> <tbody> <tr> <td> Code128 subsets  A.B.C,  Code128UCC,  EAN128, Interleave  2 of 5, Code 39,  Code 93, EAN-13,  EAN-8, Codabar,  POSTNET, UPC-A,  UPC-E, EAN and  UPC 2(5) digits, MSI,  PLESSEY, China  Post, ITF14, EAN14,  Code 11, TELPEN,  PLANET, Code 49,  Deutsche Post  Identcode, Deutsche  Post Leitcode,  LOGMARS </td> <td> CODABLOCK F  mode,  DataMatrix,  Maxicode,  PDF-417,  Aztec,  MicroPDF417,  QR code, RSS  Barcode (GS1  Databar) </td> <td> BITMAP,  BMP, PCX  (Max. 256  colors  graphics) </td> </tr> </tbody> </table>		Supported bar code		Supported image	1D bar code	2D bar code		Code128 subsets A.B.C, Code128UCC, EAN128, Interleave 2 of 5, Code 39, Code 93, EAN-13, EAN-8, Codabar, POSTNET, UPC-A, UPC-E, EAN and UPC 2(5) digits, MSI, PLESSEY, China Post, ITF14, EAN14, Code 11, TELPEN, PLANET, Code 49, Deutsche Post Identcode, Deutsche Post Leitcode, LOGMARS	CODABLOCK F mode, DataMatrix, Maxicode, PDF-417, Aztec, MicroPDF417, QR code, RSS Barcode (GS1 Databar)	BITMAP, BMP, PCX (Max. 256 colors graphics)			
Supported bar code		Supported image											
1D bar code	2D bar code												
Code128 subsets A.B.C, Code128UCC, EAN128, Interleave 2 of 5, Code 39, Code 93, EAN-13, EAN-8, Codabar, POSTNET, UPC-A, UPC-E, EAN and UPC 2(5) digits, MSI, PLESSEY, China Post, ITF14, EAN14, Code 11, TELPEN, PLANET, Code 49, Deutsche Post Identcode, Deutsche Post Leitcode, LOGMARS	CODABLOCK F mode, DataMatrix, Maxicode, PDF-417, Aztec, MicroPDF417, QR code, RSS Barcode (GS1 Databar)	BITMAP, BMP, PCX (Max. 256 colors graphics)											
Supported code page: <ul style="list-style-type: none"> <li>· Codepage 437 (English - US)</li> <li>· Codepage 737 (Greek)</li> <li>· Codepage 850 (Latin-1)</li> <li>· Codepage 852 (Latin-2)</li> <li>· Codepage 855 (Cyrillic)</li> <li>· Codepage 857 (Turkish)</li> <li>· Codepage 860 (Portuguese)</li> <li>· Codepage 861 (Icelandic)</li> <li>· Codepage 862 (Hebrew)</li> <li>· Codepage 863 (French Canadian)</li> <li>· Codepage 864 (Arabic)</li> <li>· Codepage 865 (Nordic)</li> <li>· Codepage 866 (Russian)</li> <li>· Codepage 869 (Greek 2)</li> <li>· Codepage 950 (Traditional Chinese)</li> <li>· Codepage 936 (Simplified Chinese)</li> <li>· Codepage 932 (Japanese)</li> <li>· Codepage 949 (Korean)</li> <li>· Codepage 1250 (Latin-2)</li> <li>· Codepage 1251 (Cyrillic)</li> <li>· Codepage 1252 (Latin-1)</li> <li>· Codepage 1253 (Greek)</li> <li>· Codepage 1254 (Turkish)</li> <li>· Codepage 1255 (Hebrew)</li> <li>· Codepage 1256 (Arabic)</li> <li>· Codepage 1257 (Baltic)</li> <li>· Codepage 1258 (Vietnam)</li> <li>· ISO-8859-1: Latin-1 (Western European)</li> <li>· ISO-8859-2: Latin-2 (Central European)</li> <li>· ISO-8859-3: Latin-3 (South European)</li> <li>· ISO-8859-4: Latin-4 (North European)</li> <li>· ISO-8859-5: Cyrillic</li> <li>· ISO-8859-6: Arabic</li> <li>· ISO-8859-7: Greek</li> <li>· ISO-8859-8: Hebrew</li> </ul>													

<ul style="list-style-type: none"> <li>· ISO-8859-9: Turkish</li> <li>· ISO-8859-10: Nordic</li> <li>· ISO-8859-15: Latin-9</li> <li>· UTF-8</li> </ul>			
---	--	--	--

### 1.2.2 Printer Optional Features

The printer offers the following optional features.

Product option feature	User option	Dealer option	Factory option
<b>Internal rewinding kit (include internal rewind &amp; label redirect front panel)</b>			○
<b>USB host *2 (Rear side) , for scanner or PC keyboard</b>			○
<b>Peel-off kit (include internal rewind &amp; peel off module)</b>		○	
<b>Regular cutter (full cut guillotine cutter)</b> Paper thickness: 0.06~ 0.15 mm		○	
<b>Heavy duty cutter (full cut rotary cutter)</b> Paper thickness: 0.06~ 0.30 mm		○	
<b>Applicator I/O interface</b>		○	
<b>KP-200 Plus keyboard display unit</b>	○		
<b>KU-007 Plus programmable smart keyboard</b>	○		
<b>Bluetooth module (serial interface)</b>	○		
<b>802.11 a/b/g/n wireless module (slot-in)</b>	○		

### 1.3 General Specifications

General Specifications	
<b>Physical dimensions</b>	300 mm (W) x 393 mm (H)x 510 mm (D) 11.81" (W) x 15.47" (H) x 20.08" (D)
<b>Weight</b>	18 kg (39.68 lbs)
<b>Power</b>	Internal universal switching power supply <ul style="list-style-type: none"> <li>• Input: AC 100-240V, 3.0A, 50-60Hz</li> <li>• Output: DC 24V, 8.33A, 200W</li> </ul> <p><b>Note:</b> The max. full web black bar is limited to 5 mm only, otherwise printer may stop printing to protect power supply.</p>
<b>Environmental condition</b>	Operation: 5 ~ 40°C (41 ~ 104°F), 25~85% non-condensing Storage: -40 ~ 60 °C (-40 ~ 140°F), 10~90% non-condensing

### 1.4 Print Specifications

Print Specifications	MX240	MX340	MX640
<b>Print head resolution (dots per inch/mm)</b>	203 dots/inch (8 dots/mm)	300 dots/inch (12 dots/mm)	600 dots/inch (24 dots/mm)
<b>Printing method</b>	Thermal transfer/ or direct thermal		
<b>Dot size (width x length)</b>	0.125 x 0.125 mm (1 mm = 8 dots)	0.084 x 0.084 mm (1 mm = 12 dots)	0.042 x 0.042 mm (1 mm = 24 dots)
<b>Print speed (inches per second)</b>	2,3,4,5... 14 ips selectable	2,3,4,5... 12 ips selectable	1.5,2,3.... 6 ips selectable
	Up to 14 IPS	Up to 12 IPS	Up to 6 IPS
	Max. 4 ips for peeler mode		
<b>Max. print width</b>	4.09" (104 mm)		
<b>Max. print length</b>	1000" (25400 mm)	450" (11430 mm)	100" (2540 mm)
<b>Printout bias</b>	Vertical: 0.3 ~ 1 mm max. Horizontal: 1 mm max.		
<b>Printout length</b>	0 ~ -2 %		

### 1.5 Ribbon Specifications

Ribbon Specifications	
<b>Ribbon outside diameter</b>	Max. 90 OD
<b>Ribbon length</b>	600 meter
<b>Ribbon core inside diameter</b>	1" (25.4 mm)
<b>Ribbon width</b>	40 mm ~ 115 mm
<b>Ribbon wound type</b>	Ink coated outside wound, ink coated inside wound
<b>Ribbon end type</b>	Transparency

## 1.6 Media Specifications

Media Specifications	MX240	MX340	MX640
Media roll capacity	Max. 8" (203.2) OD		
Media core diameter	3" (76.2 mm) ID core		
Media type	Continuous, die-cut, black mark, external fan-fold, notch		
Media wound type	Outside wound		
Media width	20 mm ~ 114 mm (0.78" ~ 4.49")		
Media thickness	0.076 mm ~ 0.305 mm (2.99 ~ 12.01 mil)		
Label length	3 ~ 25,400 mm (0.1" ~ 1000")	3 ~ 11,430 mm (0.1" ~ 450")	3 ~ 2,540 mm (0.1" ~ 100")
Label length (peeler mode)	25 mm ~ 152 mm (1" ~ 6")		
Label length (cutter mode)	25.4~2,286 mm (1" ~ 90") 25.4~1016 mm (1" ~ 40")		
Black mark	Min. 8 mm (W) x 2 mm (H)		
Gap height	Min. 2 mm		

## 2. Operations Overview

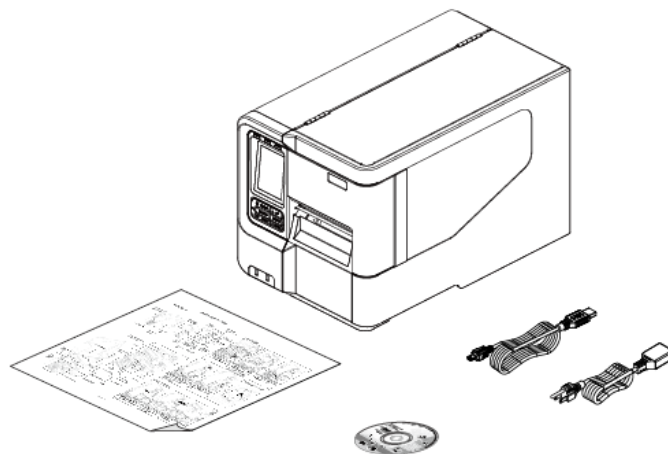
---

### 2.1 Unpacking and Inspection

This printer has been specially packaged to withstand damage during shipping. Please carefully inspect the packaging and printer upon receiving the bar code printer. Please retain the packaging materials in case you need to reship the printer.

Unpacking the printer, the following items are included in the carton.

- One printer unit
- One Windows labeling software/Windows driver CD disk
- One quick installation guide
- One power cord
- One USB interface cable



If any parts are missing, please contact the Customer Service Department of your purchased reseller or distributor.



## 2.2 Printer Overview

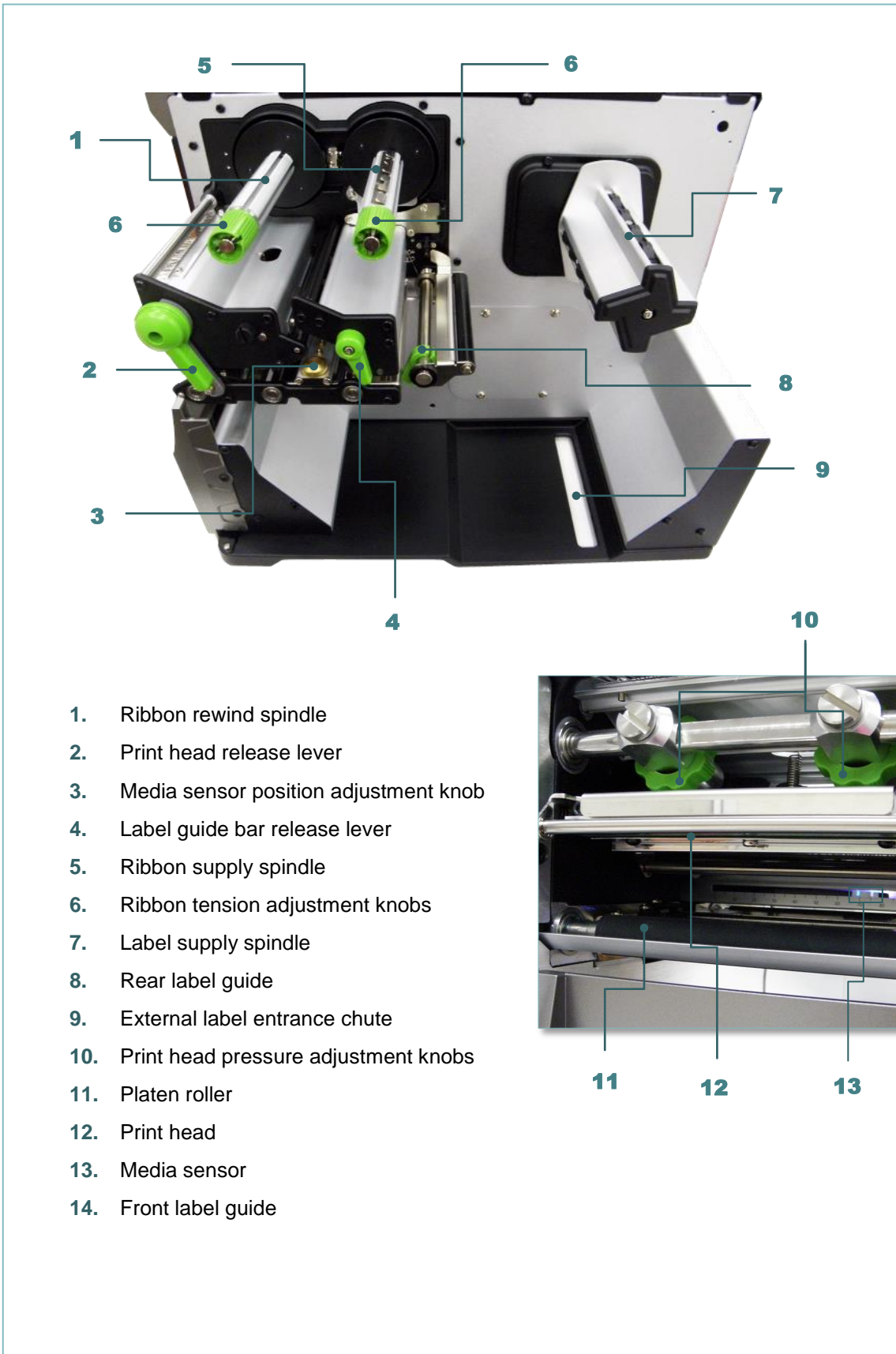
### 2.2.1 Front View



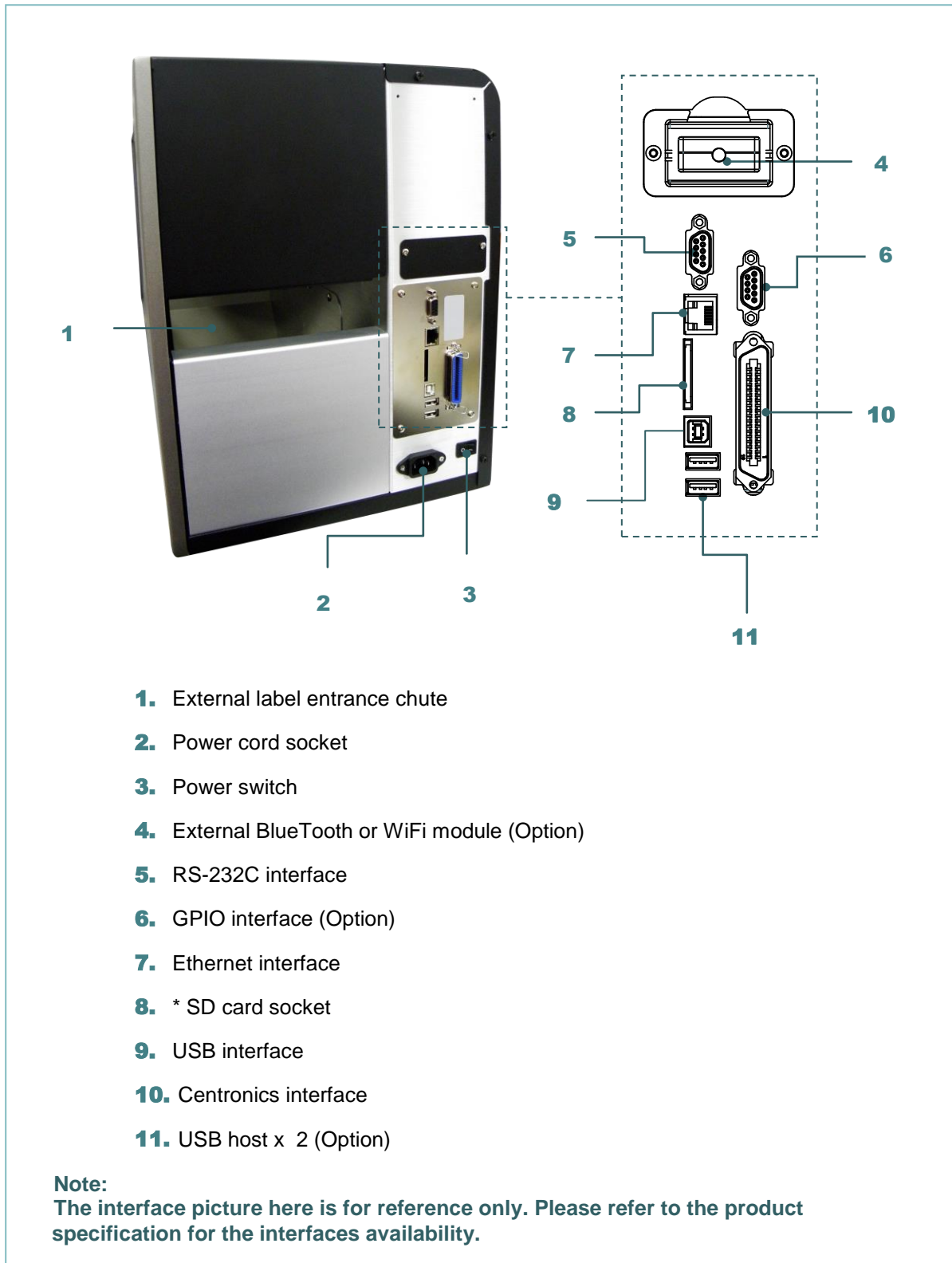
**Note:**

\* For LCD control panel, please refer to [subsection 2.3.2](#) for more details.

## 2.2.2 Interior view



## 2.2.3 Rear View

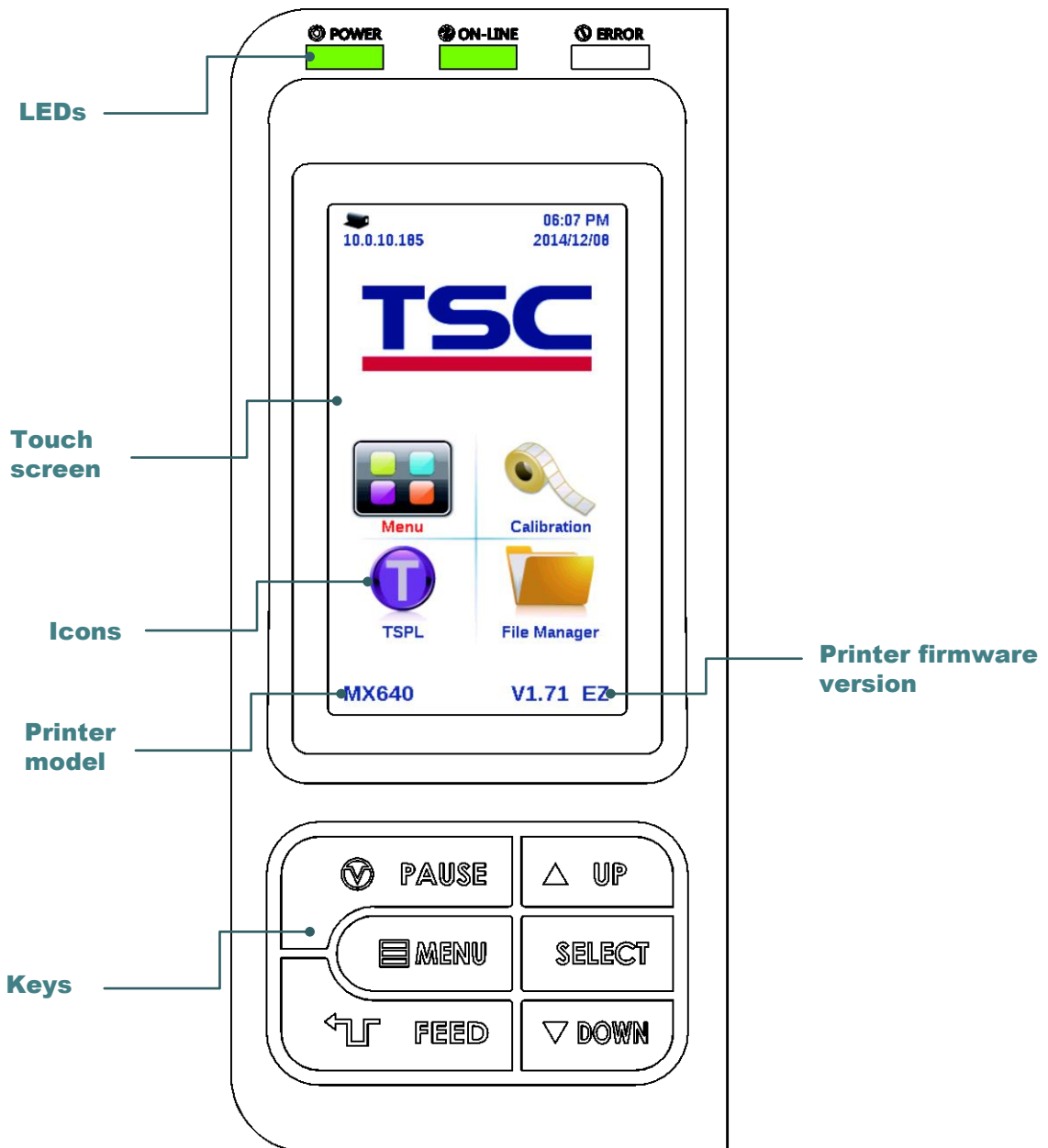


\* Recommended SD card specification.

Type	SD card spec	SD card capacity	Approved SD card manufacturer
SDHC	V2.0 Class 4	2G	Transcend
	V3.0 Class 10	32G	Kingston

	V3.0 Class 10	16G	Kingston
	V2.0 Class 4	8G	Scandisk
	V3.0 Class 10	32G	Scandisk
Micro SD	V2.0 Class 4	4G	Transcend
	V2.0 Class 4	8G	Transcend
	V3.0 Class 10 UHS-I	16G	Transcend
	V3.0 Class 10 UHS-I	32G	Transcend
	V3.0 Class 10	16G	Kingston
	V2.0 Class 4	16G	Scandisk
	V3.0 Class 10 UHS-I	16G	Scandisk
<ul style="list-style-type: none"> <li>- The DOS FAT file system is supported for the SD card.</li> <li>- Folders/files stored in the SD card should be in the 8.3 filename format.</li> <li>- The miniSD/microSD card to SD card slot adapter is required.</li> </ul>			

## 2.3 Operator Control



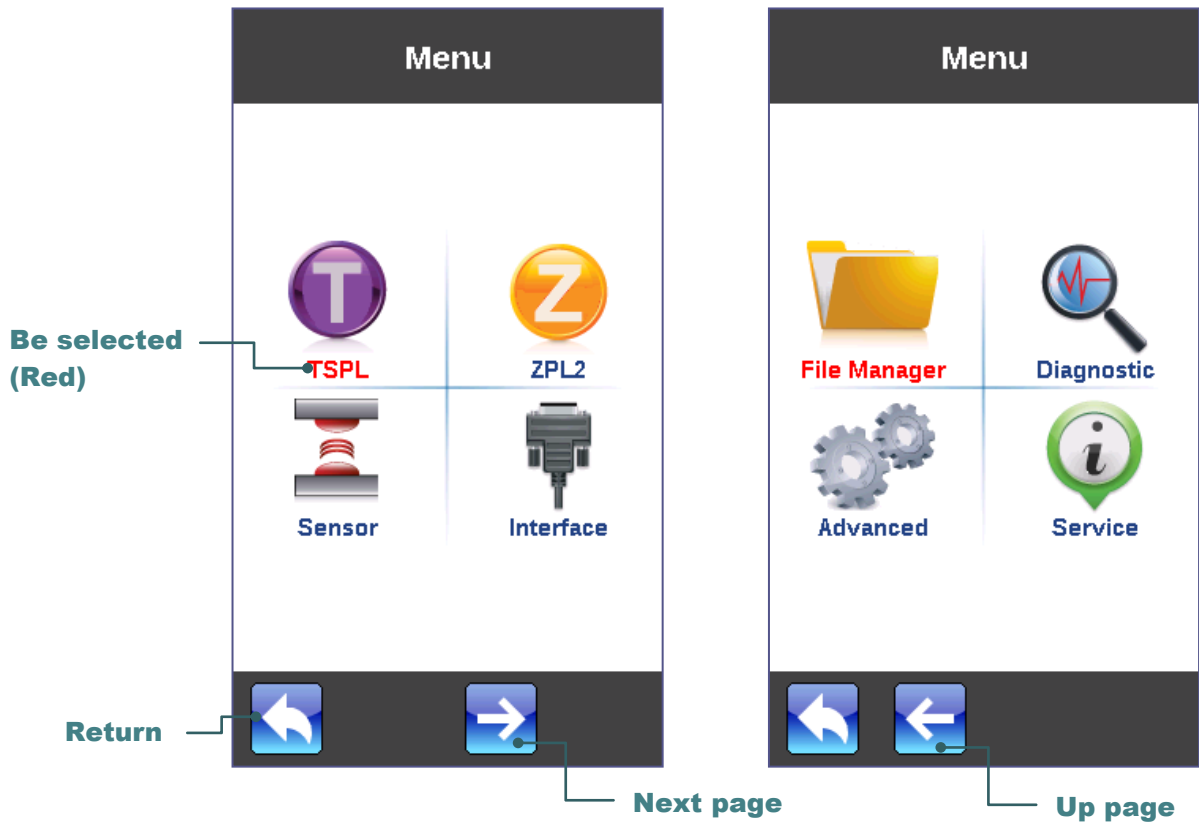
### 2.3.1 LED Indication and Keys

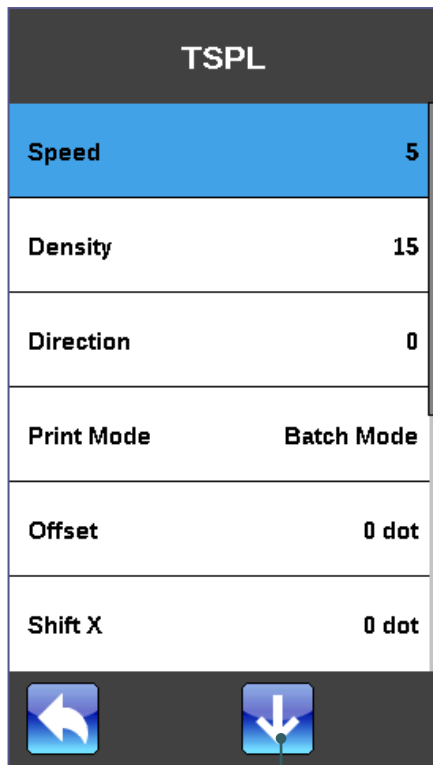
LED	Status	Indication
POWER	Off	Printer power off
	On	Printer power on
ON-LINE	On	Printer is ready
	Blinking	Printer is paused

		Printer is downloading data
<b>ERROR</b>	Off	Printer is ready
	On	Carriage open or cutter error
	Blinking	No paper, paper jam or no ribbon
<b>Keys</b>	<b>Function</b>	
<b>PAUSE</b>	Pause/Resume the printing process	
<b>MENU</b>	1. Enter the menu 2. Exit from a menu or cancel a setting and return to the previous menu	
<b>FEED</b>	Advances one label	
<b>UP</b>	Scroll up the menu list	
<b>SELECT</b>	Enter/Select cursor located option	
<b>DOWN</b>	Scroll down the menu list	

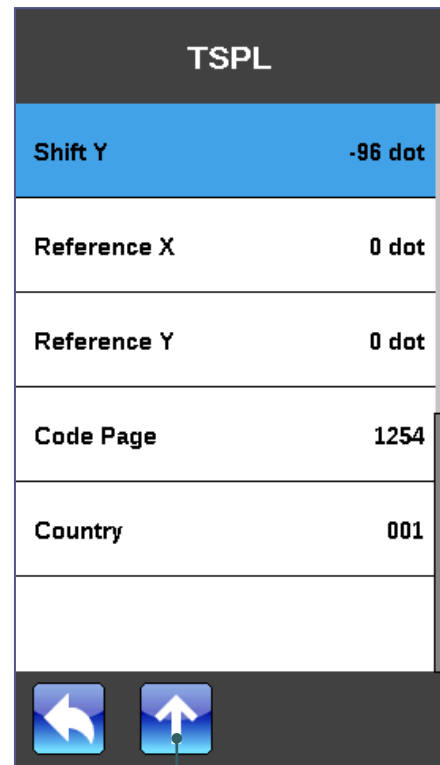
### 2.3.2 Touch Screen

Tap an item to open/use it.

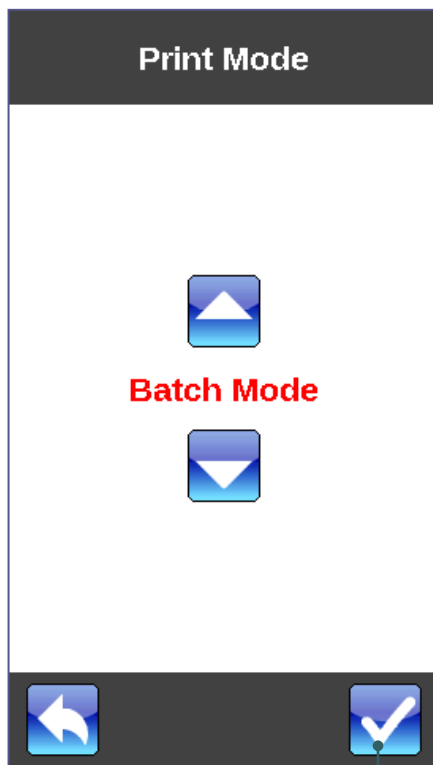




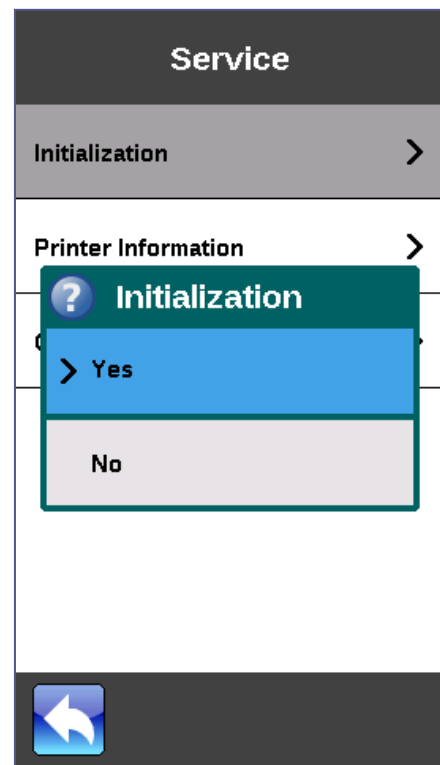
Scroll down



Scroll up



Set



## 3. Setup

---

### 3.1 Setting up the printer

1. Place the printer on a flat, secure surface.
2. Make sure the power switch is off.
3. Connect the printer to the computer with the provided USB cable.
4. Plug the power cord into the AC power cord socket at the rear of the printer, and then plug the power cord into a properly grounded power outlet.

**Note: Please switch OFF printer power switch prior to plug in the power cord to printer power jack.**



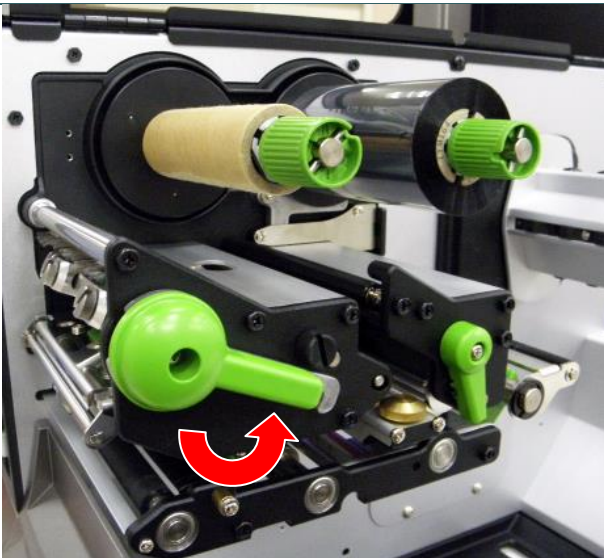
## 3.2 Loading the Ribbon



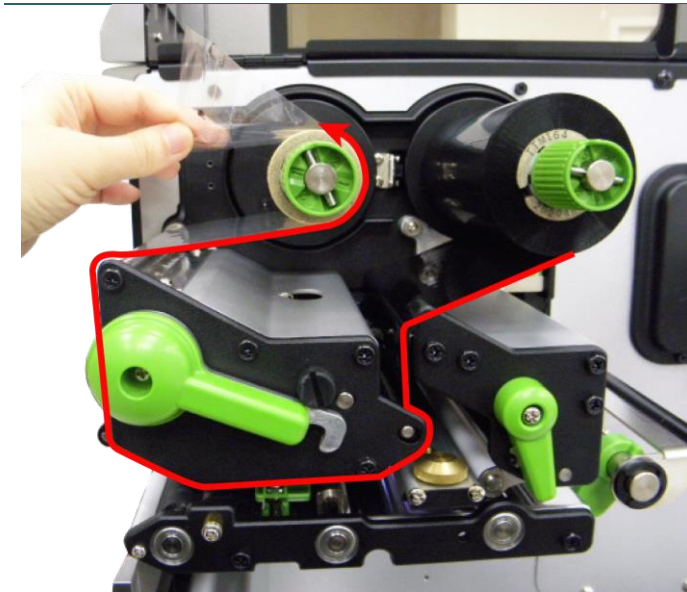
1. Open the printer right side cover.



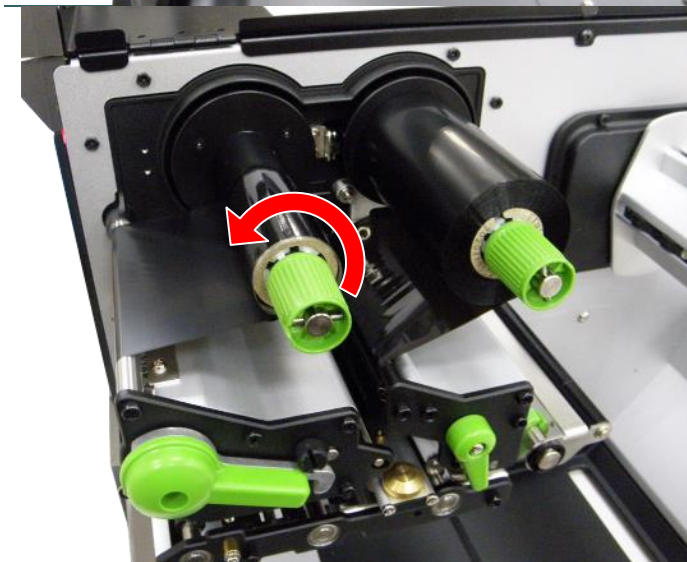
2. Install the ribbon and paper core onto ribbon supply spindle and ribbon rewind spindle.



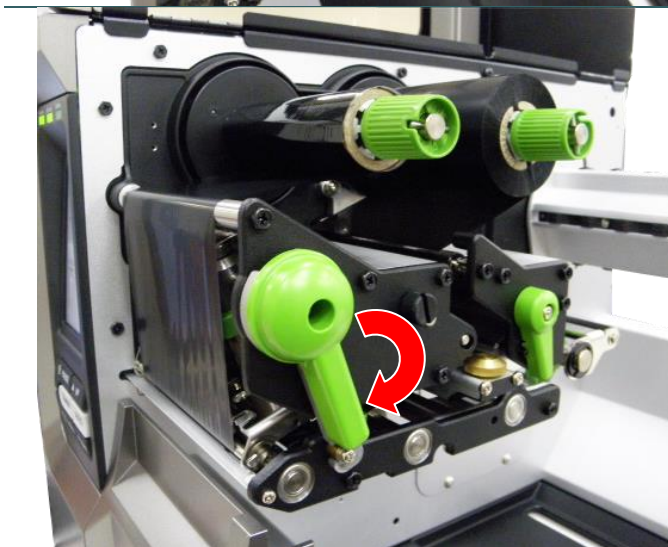
3. Push print head release lever to open print head mechanism.



4. Thread ribbon above the ribbon guide bar and through ribbon sensor slot. (Please refer to "Loading path for ribbon" as following fig.)



5. Wind the ribbon rewind spindle counterclockwise roughly 3~5 circles until ribbon is smooth, properly stretched and wrinkle-free.



6. Close the print head mechanism by pushing the print head release lever.

**Note:**

\* Please refer to video on [TSC YouTube](#) or driver CD.

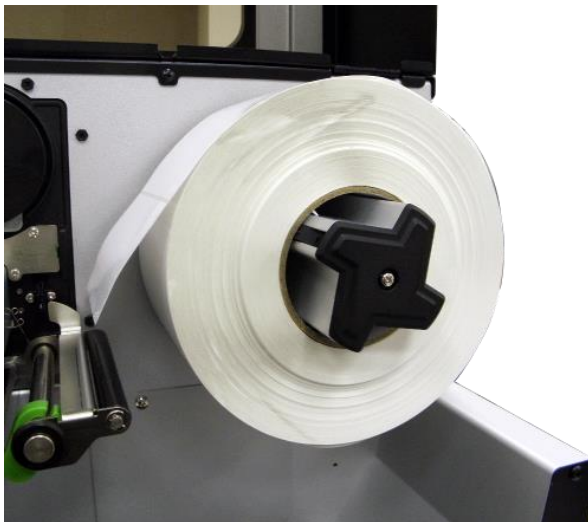


## 3.3 Loading the Media

### 3.3.1 Loading the Media



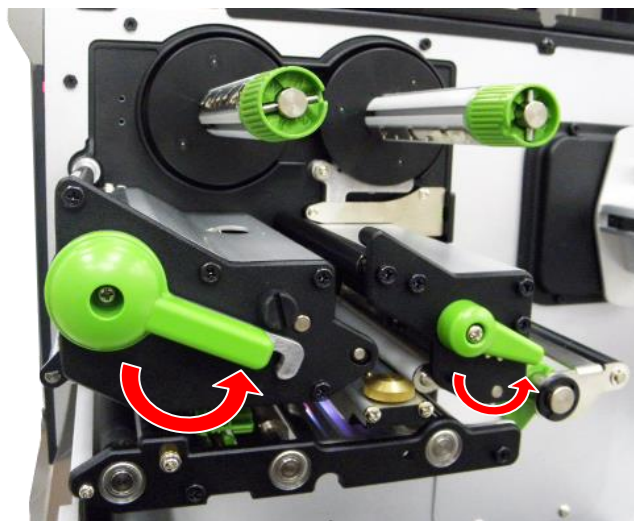
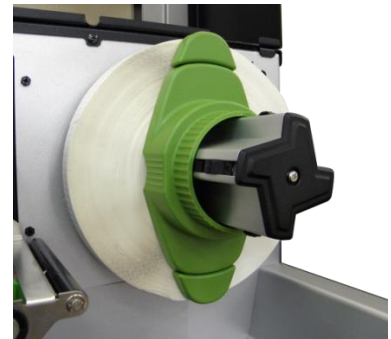
1. Open the printer right side cover.



2. Place the roll of media on the label supply spindle.

**Note:**

For 1"~2.5" width media, please install label roll guard on the supply spindle to fix media.



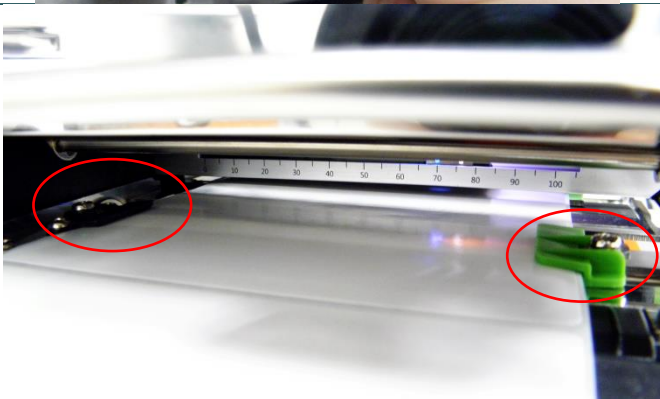
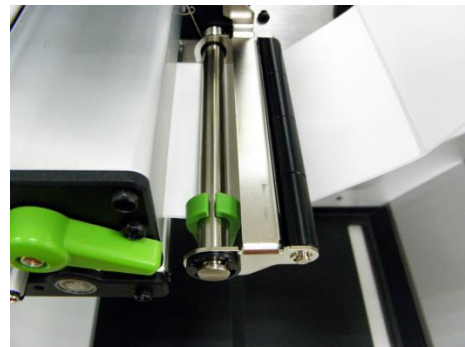
3. Push open the print head release lever and label guide bar release lever for loading media.



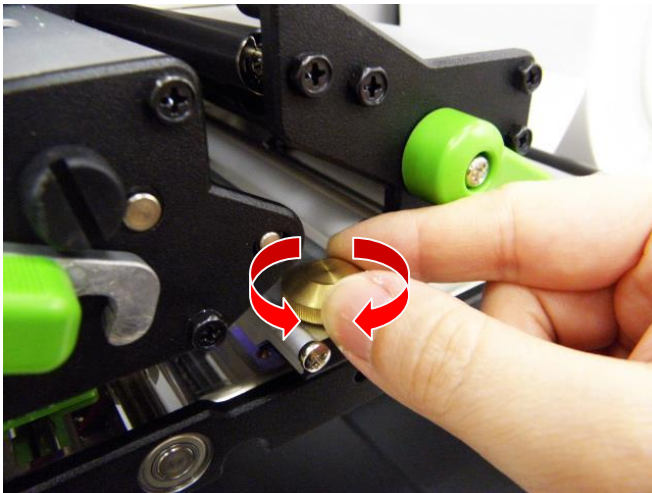
4. Pull the leading edge of the label forward through the media guide bar pass media sensor, and place the leading edge onto the platen roller.



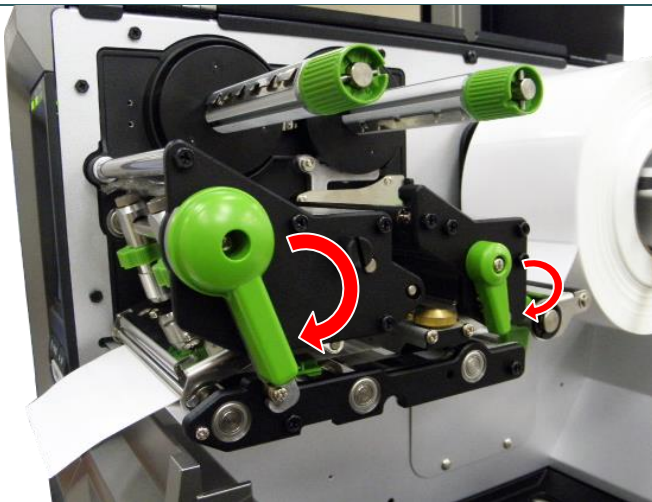
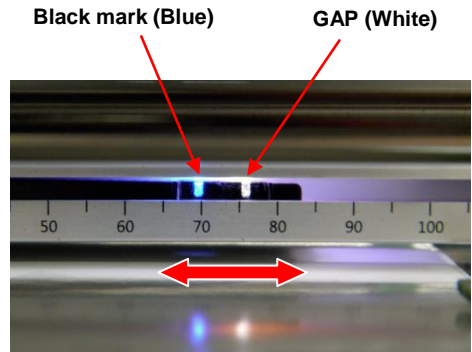
5. Adjust the rear label guide (green) to fit the label width.



6. Adjust the front label guide (green) to fit the label width.



7. Move the media sensor by adjusting the media sensor position adjustment knob, make sure the gap or black mark sensor is at the location where media gap/black mark will pass through for sensing.

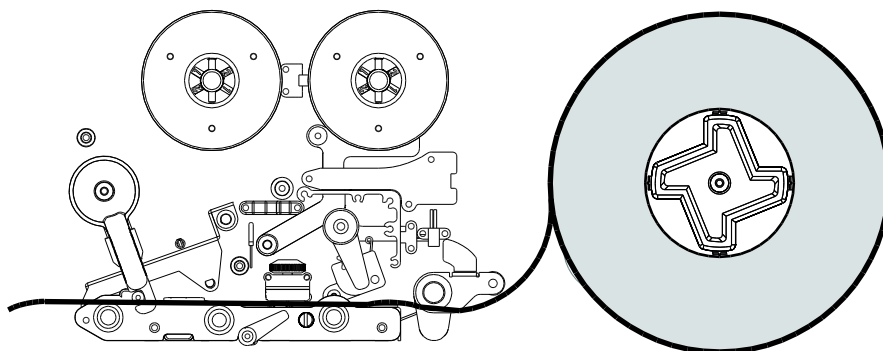


8. Close print head release lever and label guide bar release lever.
9. Set media sensor type and calibrate the selected sensor.

**Note:**

- \* Please calibrate the gap/black mark sensor when changing media.
- \* Please refer to video on [TSC YouTube](#) or driver CD.

**Loading path for media**



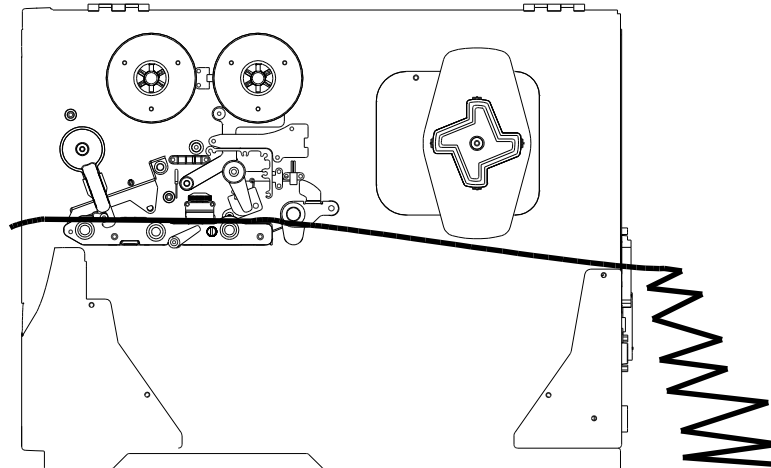
### 3.3.2 Loading the Fan-fold/External Media



1. Open the printer right side cover.
2. Insert the fan-fold media through the bottom or rear external label entrance chute.
3. Please refer to section 3.3.1 step 3~9 for loading media.

**Note:**  
Please calibrate the gap/black mark sensor when changing media.

#### Loading path for fan-fold labels

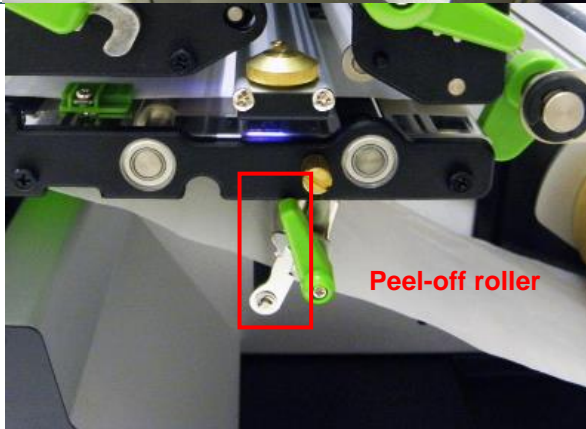
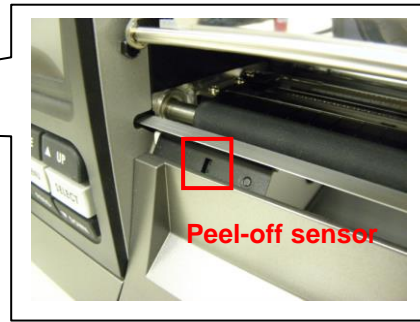


### 3.3.3 Loading Media in Peel-off Mode (Option)

	<ol style="list-style-type: none"><li>1. Open the printer right side cover.</li><li>2. Please refer to section 3.3.1 step 3~9 for loading media.</li><li>3. Using the front display panel to do the calibration first and set the printer mode to peeler mode.</li></ol> <p><b>Note:</b> Please calibrate the gap/black mark sensor before loading media in peel-off mode to avoid paper jam.</p>
	<ol style="list-style-type: none"><li>4. Open print head release lever and label guide bar release lever to pull approximately 650mm of label through the front of the printer.</li><li>5. Remove several labels to leave liner.</li></ol>
	<ol style="list-style-type: none"><li>6. Install the paper core onto the liner rewind spindle. Open the peel-off roller release lever.</li></ol> 



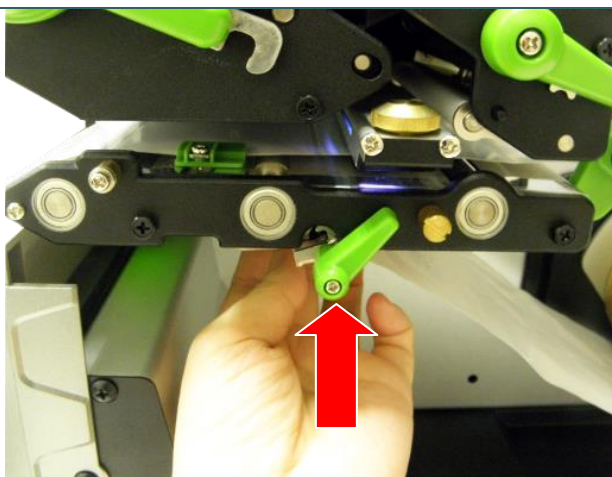
7. Feed the leading edge of liner through the peeler sensor and peel-off roller.

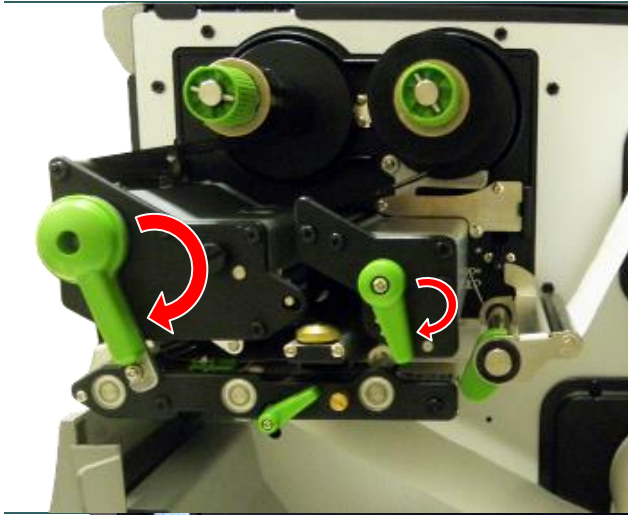


8. Wrap the liner onto the paper core and wind the spindle until the liner stretched properly.



9. Press the middle of the peel-off roller to close the peel-off roller release lever.





10. Close print head release lever and label guide bar release lever.



11. Press the FEED button to test.

### 3.3.4 Loading Media in Rewind Mode (Option)



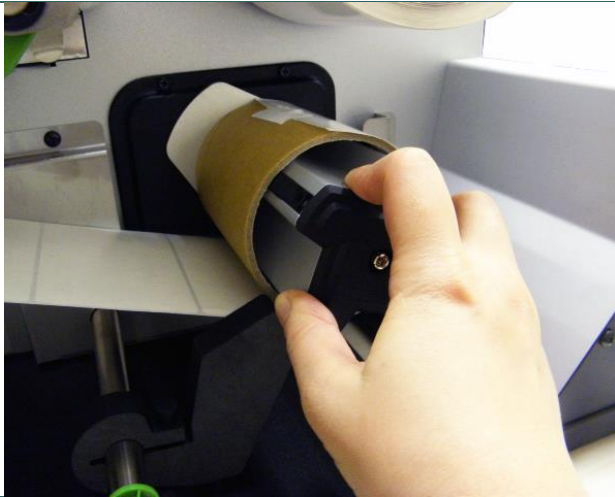
1. Open the printer right side cover.
2. Please refer to section 3.3.1 step 3~9 for loading media.
3. Using the front display panel to do the calibration and set the printer mode to rewind mode.



4. Install the paper core onto the rewind spindle.



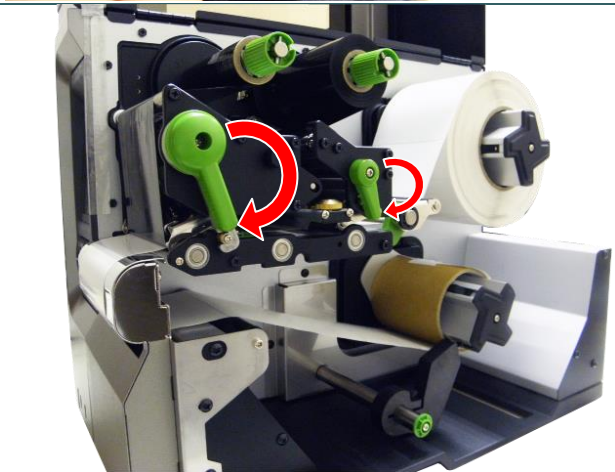
5. Open print head release lever and label guide bar release lever to pull approximately 650mm of label through the front of the printer.
6. Feed the leading edge of media through the redirect front panel as picture shown.



7. Wrap the label onto the internal rewind spindle and stick the label onto the paper core. Wind the spindle until the label stretched properly.



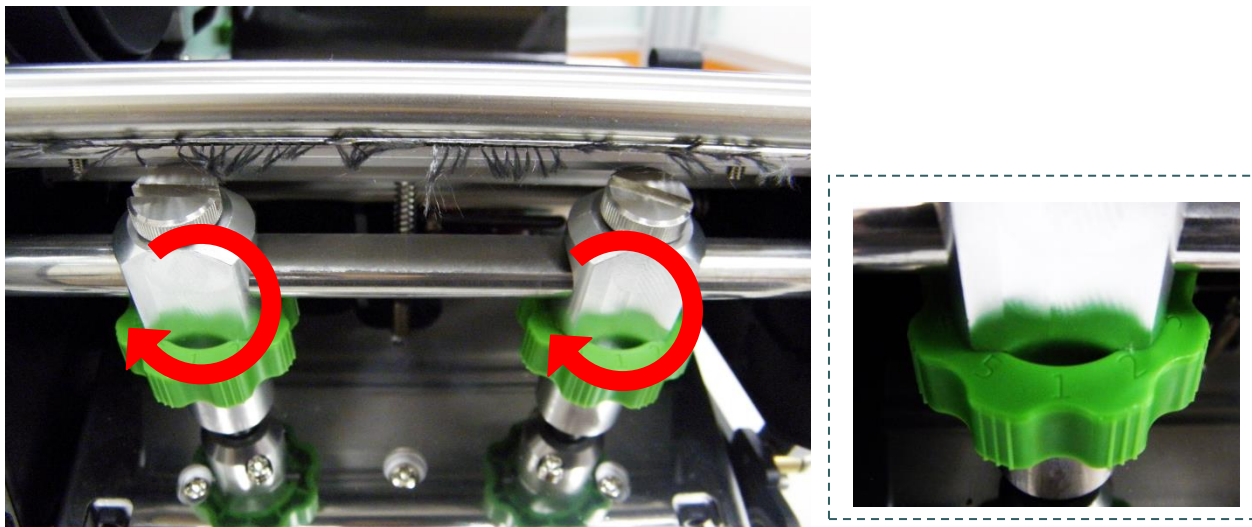
8. Adjust the supply holder guide to fit the supply width. Turn the screw to fix the supply holder guide.



9. Close print head release lever and label guide bar release lever.

## 4. Moveable Print Head Pressure Adjustment Knob

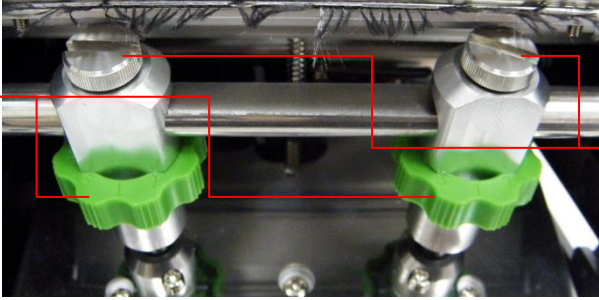



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The moveable print head pressure adjustment knob has 5 levels of adjustment. Because the printer's paper alignment is to the left side of mechanism, different media widths require different pressure to print correctly. Therefore it may require to adjust the pressure knob to get your best print quality. For example, if the label width is 4", adjust both print head pressure adjustment knobs to the same level. If the label is less than 2" wide, increase the left side print head pressure by rotating the adjustment knob clockwise and decrease the right side pressure by rotating the adjustment knob counter-clockwise to level 1.

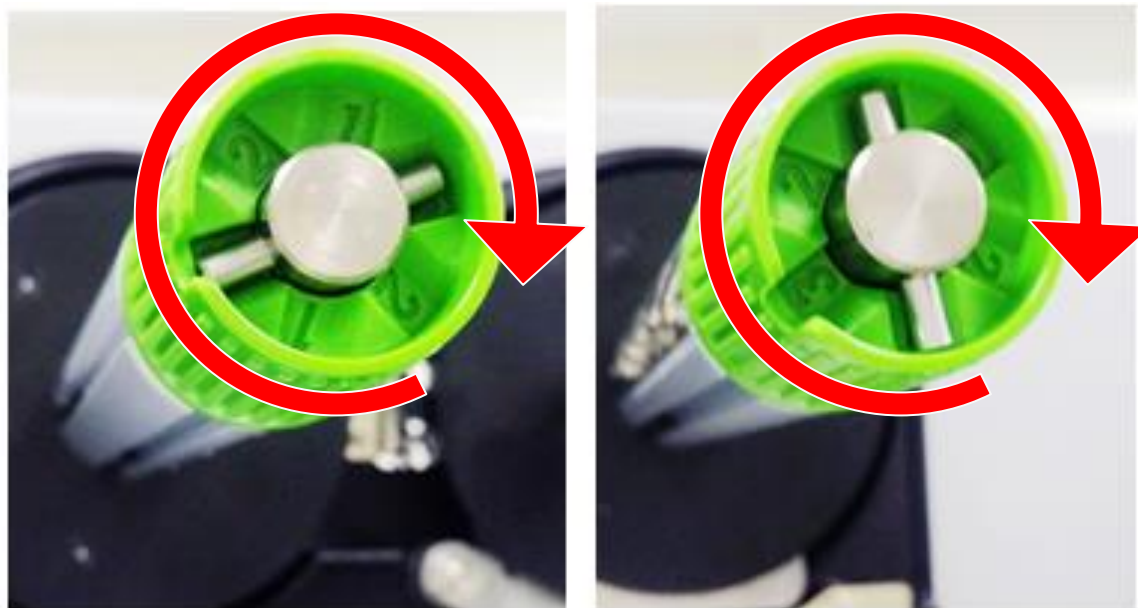
### 4.1 Mechanism Fine Adjustment to Avoid Ribbon Wrinkles

This printer has been fully tested before delivery. There should be no ribbon wrinkle presented on the media for general-purpose printing application. Ribbon wrinkle is related to the media thickness, print head pressure balance, ribbon film characteristics, print darkness setting...etc. In case the ribbon wrinkle happens, please follow the instructions below to adjust the printer parts.

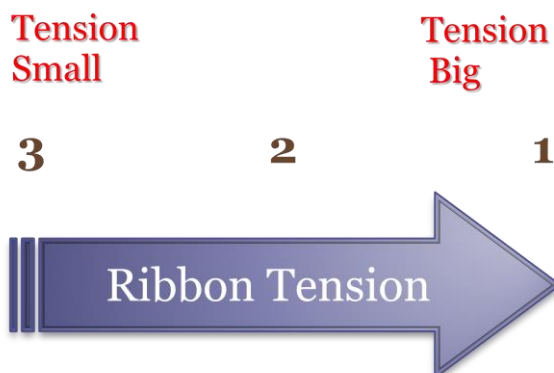
<p><b>Adjustable Printer Parts</b></p>	<p>The print head pressure adjustment knob has 5 levels of settings. Clockwise direction adjustment is to increase the print head pressure. Counter Clockwise adjustment can decrease the print head pressure.</p> <div style="display: flex; align-items: center; justify-content: space-around;"> <div style="text-align: center;"> <p>Print head pressure adjustment knobs</p>  </div> <div style="text-align: center;"> <p>Fixing screws</p> </div> </div>	
<p><b>Symptom</b></p>	<p><b>1. Wrinkle happens from label lower left to upper right direction (“ ´ ”)</b></p>	<p><b>2. Wrinkle happens from label lower right to upper left direction (“ ` ”)</b></p>
<p><b>Wrinkle Example</b></p>	<div style="display: flex; align-items: center; justify-content: center;"> <div style="border: 1px solid black; padding: 5px; text-align: center;">  </div> <div style="margin: 0 20px; text-align: center;">  <p style="border: 1px solid black; padding: 2px; display: inline-block;">Feed direction</p> </div> <div style="border: 1px solid black; padding: 5px; text-align: center;">  </div> </div>	
	<p>If the wrinkle on the label starts from the lower left side to upper right side, please do following adjustment.</p> <ol style="list-style-type: none"> <li>1. Decrease the right side print head pressure adjustment knob setting 1 level per each adjustment then print the label again to check if wrinkle is gone.</li> <li>2. If the right side print head adjustment knob setting has been set to index 1 (the lowest pressure index), please increase the left side print head pressure.</li> </ol>	<p>If the wrinkle on the label starts from the lower right side to upper left side, please do following adjustment.</p> <ol style="list-style-type: none"> <li>1. Decrease the left side print head pressure adjustment knob setting 1 level per each adjustment then print the label again to check if wrinkle is gone.</li> <li>2. If the left side print head adjustment knob level has been set to index 1 (the lowest index), please increase the right side print head pressure.</li> </ol>

## 5. Ribbon Tension Adjustment Knob

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The ribbon tension adjustment knob has 3 levels of adjustment. Because the printer's ribbon alignment is to the left side of mechanism, different ribbon width require different tension to print correctly. Therefore it may require to adjust the ribbon tension knob to get your best print quality. The biggest tension is #1. Adjust the tension by turning the knobs to suitable # (1, 2 or 3) on both ribbon supply & rewind spindles, suggest the tension # to be the same on both spindles. Factory default tension is #1.



## 5.1 Suggestion of Ribbon Tension Adjustment

### For 4" width ribbon

If the ribbon width is 4", adjust both ribbon tension adjustment knobs to the #1 on ribbon supply & rewind spindles. (Factory default tension is #1)

**Ribbon Rewind Spindle  
Tension # 1**



**Ribbon Supply Spindle  
Tension # 1**



### For 3" width ribbon

If the ribbon width is 3", adjust both ribbon tension adjustment knobs to the #2 on ribbon supply & rewind spindles.

**Ribbon Rewind Spindle  
Tension # 2**



**Ribbon Supply Spindle  
Tension # 2**





**For 2" width ribbon**

If the ribbon width is 2", adjust both ribbon tension adjustment knobs to the #3 on ribbon supply & rewind spindles.

**Ribbon Rewind Spindle  
Tension # 3**




**Ribbon Supply Spindle  
Tension # 3**

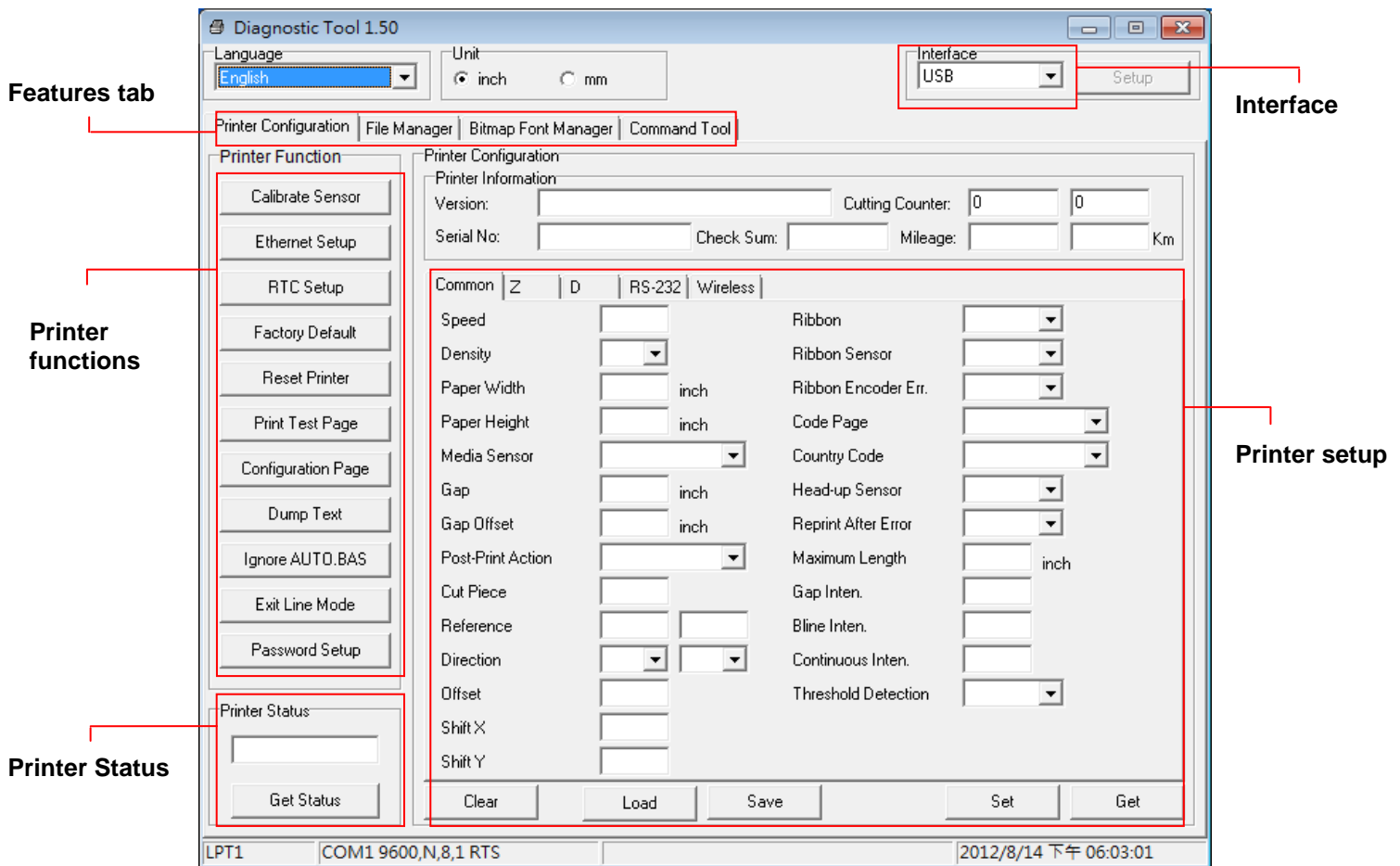


## 6. Diagnostic Tool

TSC's Diagnostic Utility is an integrated tool incorporating features that enable you to explore a printer's settings/status; change a printer's settings; download graphics, fonts and firmware; create a printer bitmap font; and send additional commands to a printer. With the aid of this powerful tool, you can review printer status and setting in an instant, which makes it much easier to troubleshoot problems and other issues.

### 6.1 Start the Diagnostic Tool

1. Double click on the Diagnostic tool icon  `Diag Tool.exe` to start the software.
2. There are four features (Printer Configuration, File Manager, Bitmap Font Manager, Command Tool) included in the Diagnostic utility.



## 6.2 Printer Function

1. Connect the printer and computer with a cable.
2. Select the PC interface connected with bar code printer.

USB cable	Other cable
Interface <input type="text" value="USB"/> <input type="button" value="Setup"/> <p>The default interface setting is USB interface. If USB interface is connected with printer, no other settings need to be changed in the interface field.</p>	Interface <input type="text" value="COM"/> <input type="button" value="Setup"/> <b>2</b> <input type="text" value="USB"/> <input type="text" value="COM"/> <b>1</b> <input type="text" value="LPT"/> <input type="text" value="ETHERNET"/>

3. Click the “Printer Function” button to setup.
4. The detail functions in the Printer Function Group are listed as below.

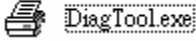
Printer Function	Function	Description
<input type="button" value="Calibrate Sensor"/>	Calibrate Sensor	Calibrate the sensor specified in the Printer Setup group media sensor field
<input type="button" value="Ethernet Setup"/>	Ethernet Setup	Setup the IP address, subnet mask, gateway for the on board Ethernet
<input type="button" value="RTC Setup"/>	RTC Setup	Synchronize printer Real Time Clock with PC
<input type="button" value="Factory Default"/>	Factory Default	Initialize the printer and restore the settings to factory default.
<input type="button" value="Reset Printer"/>	Reset Printer	Reboot printer
<input type="button" value="Print Test Page"/>	Print Test Page	Print a test page
<input type="button" value="Configuration Page"/>	Configuration Page	Print printer configuration
<input type="button" value="Dump Text"/>	Dump Text	To activate the printer dump mode.
<input type="button" value="Ignore AUTO.BAS"/>	Ignore AUTO.BAS	Ignore the downloaded AUTO.BAS program
<input type="button" value="Exit Line Mode"/>	Exit Line Mode	Exit line mode.
<input type="button" value="Password Setup"/>	Password Setup	Set the password to protect the settings

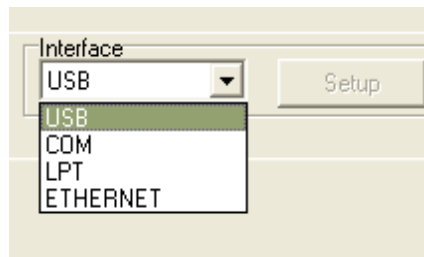
For more information about Diagnostic Tool, please refer to the diagnostic utility quick start guide in the CD disk \ Utilities directory.

## 6.3 Setting Ethernet by Diagnostic Tool

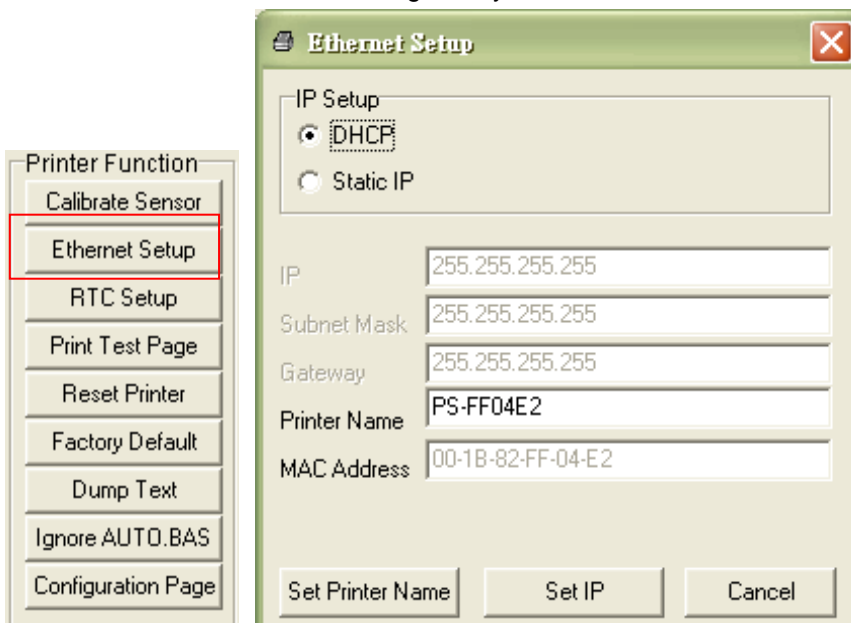
The Diagnostic Utility is enclosed in the CD disk \Utilities directory. Users can use Diagnostic Tool to setup the Ethernet by RS-232, USB and Ethernet interfaces. The following contents will instruct users how to configure the Ethernet by these three interfaces.

### 6.3.1 Using USB interface to setup Ethernet interface


1. Connect the printer and computer with USB cable.
2. Turn on the printer power switch.
3. Start the Diagnostic Utility by double clicking on the  icon.
4. The Diagnostic Utility default interface setting is USB interface. If USB interface is connected with printer, no other settings need to be changed in the interface field.

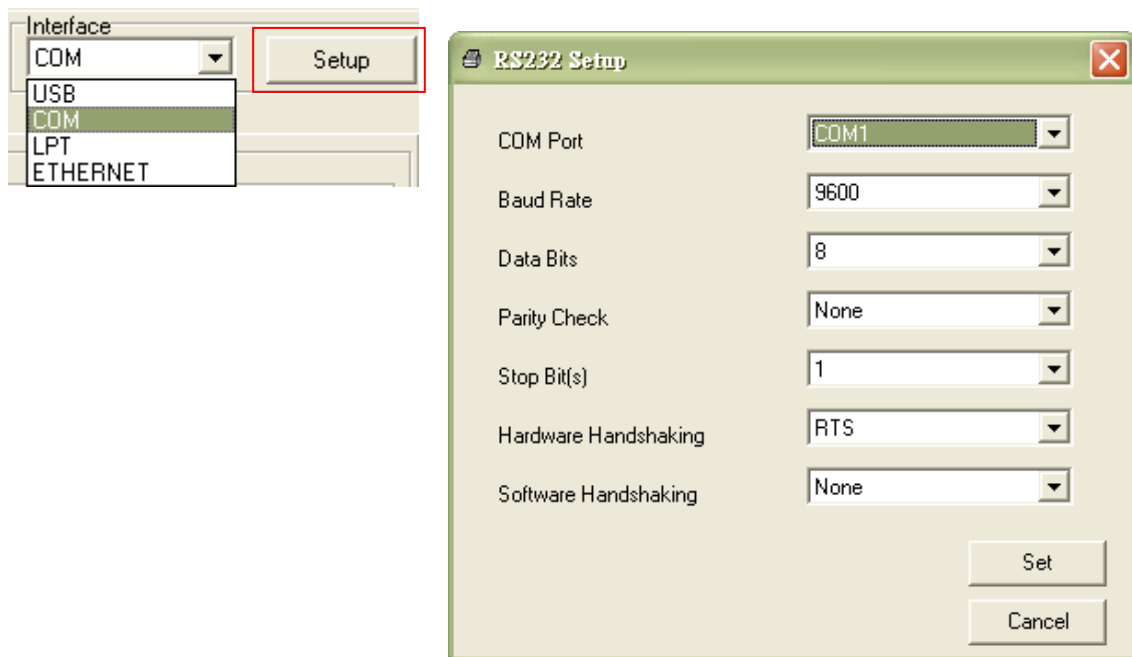


5. Click on the “Ethernet Setup” button from “Printer Function” group in Printer Configuration tab to setup the IP address, subnet mask and gateway for the on board Ethernet.

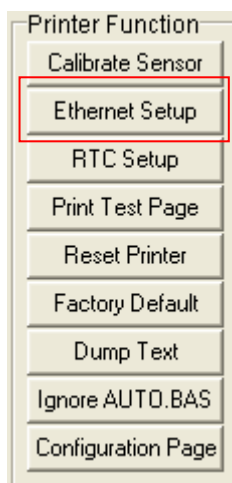


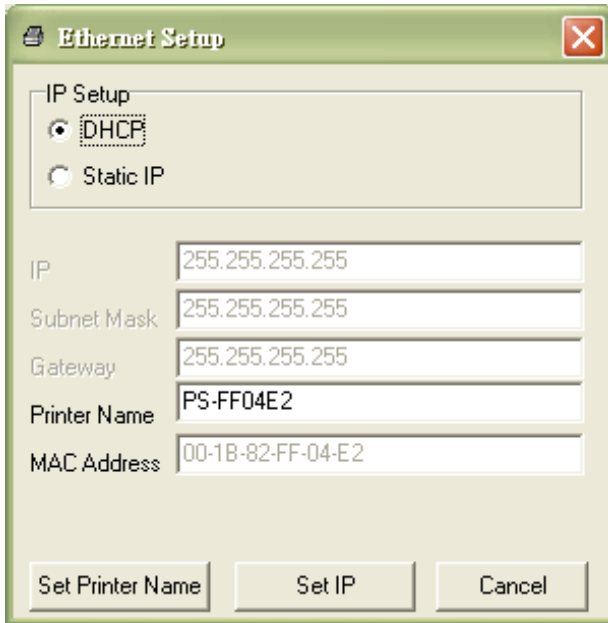
### 6.3.2 Using RS-232 interface to setup Ethernet interface

1. Connect the computer and the printer with a RS-232 cable.
2. Turn on the printer power.
3. Start the Diagnostic Utility by double clicks on the  **DiagTool.exe** icon.
4. Select “COM” as interface then click on the “Setup” button to setup the serial port baud rate, parity check, data bits, stop bit and flow control parameters.




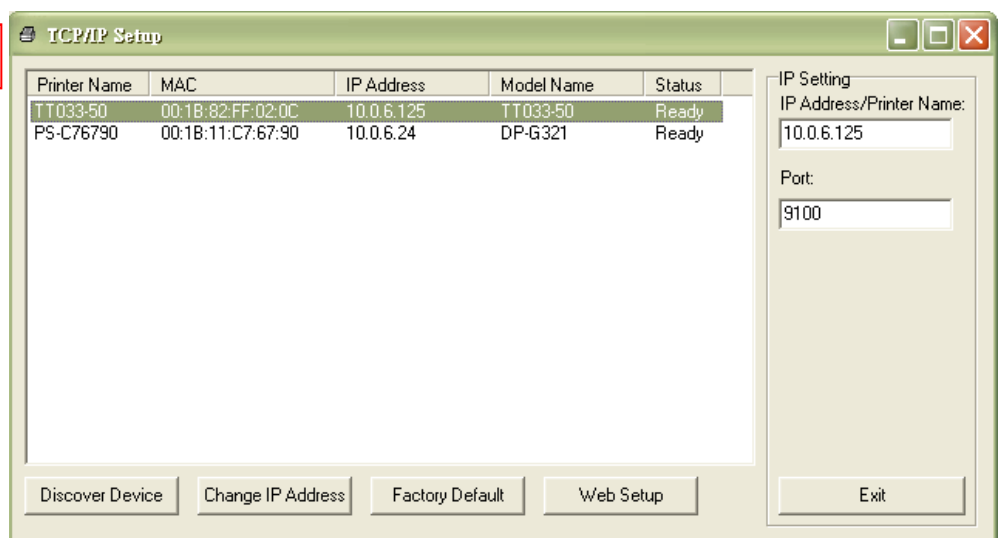
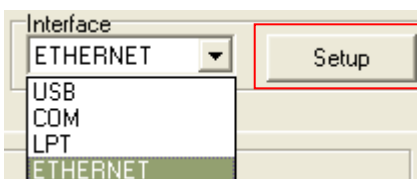
5. Click on the “Ethernet Setup” button from printer function of Printer Configuration tab to setup the IP address, subnet mask and the gateway for the on board Ethernet.



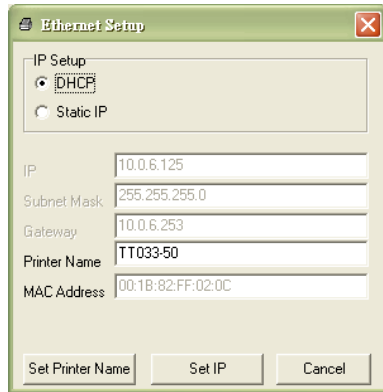


### 6.3.3 Using Ethernet interface to setup Ethernet interface

1. Connect the computer and the printer to the LAN.
2. Turn on the printer power.
3. Start the Diagnostic Utility by double clicks on the  `DiagTool.exe` icon.
4. Select “Ethernet” as the interface then click on the “Setup” button to setup the IP address, subnet mask and gateway for the on board Ethernet.



5. Click the “Discover Device” button to explore the printers that exist on the network.
6. Select the printer in the left side of listed printers, the correspondent IP address will be shown in the right side “IP address/Printer Name” field.
7. Click “Change IP Address” to configure the IP address obtained by DHCP or static.



The default IP address is obtained by DHCP. To change the setting to static IP address, click “Static IP” radio button then enter the IP address, subnet mask and gateway. Click “Set IP” to take effect the settings.

Users can also change the “Printer Name” by another model name in this fields then click “Set Printer Name” to take effect this change.

**Note: After clicking the “Set Printer Name” or “Set IP” button, printer will reset to take effect the settings.**

8. Click “Exit” button to exit the Ethernet interface setup and go back to Diagnostic Tool main screen.

Factory Default button

This function will reset the IP, subnet mask, gateway parameters obtained by DHCP and reset the printer name.

Web setup button

Except to use the Diagnostic Utility to setup the printer, you can also explore and configure the printer settings and status or update the firmware with the IE or Firefox web browser. This feature provides a user friendly setup interface and the capability to manage the printer remotely over a network.



## 7. LCD Menu Function

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### 7.1 Enter the Main Menu

**\* By Keys:**

Press the “MENU” button and press the “SELECT” button to enter the main menu.

**\* By touch display:**

Tap the “Menu” icon on LCD to enter the main menu.

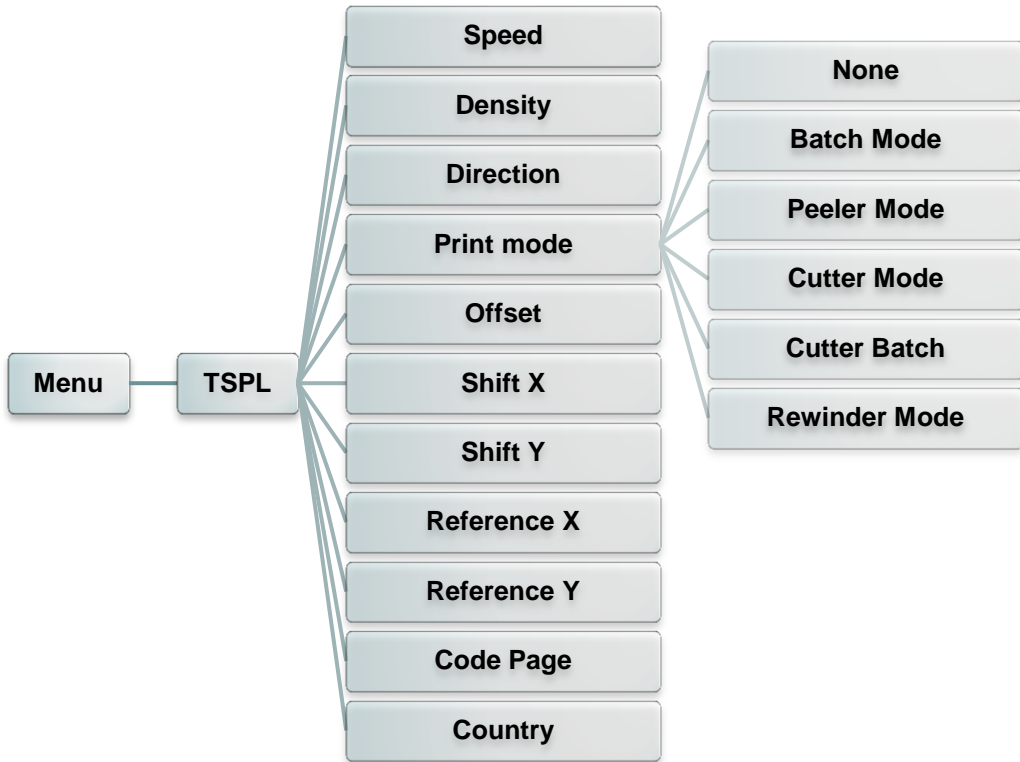
## 7.2 Main Menu Overview

There are 8 categories for the main menu. You can easily set the settings of printer without connecting the computer. Please refer to following sections for more details.



### 7.3 TSPL2

This “TSPL” category can set up the printer settings for TSPL2.



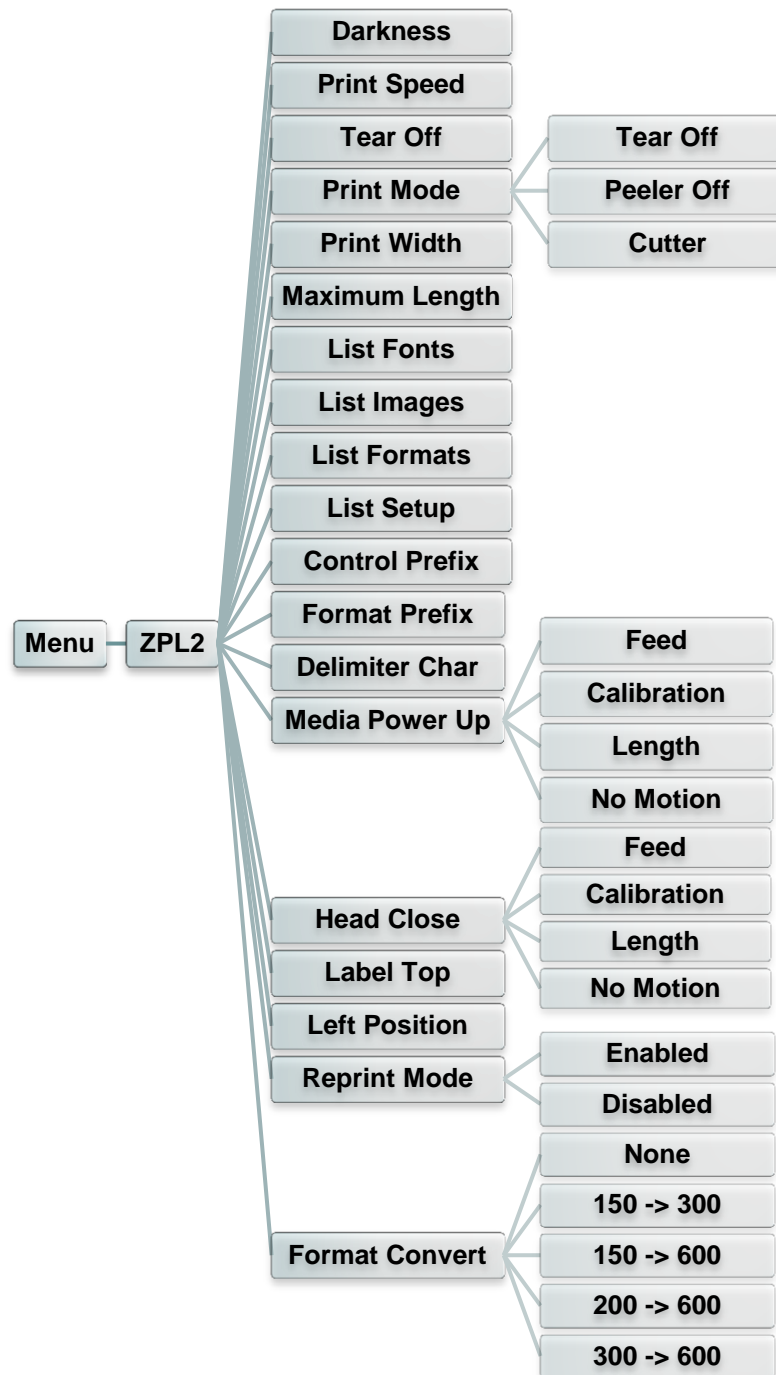
Item	Description	Default						
<b>Speed</b>	Use this item to setup print speed. The each increase or decrease is 1 ips. Available setting is from 4 to 12.	<b>6</b>						
<b>Density</b>	Use this option to setup printing darkness. The available setting is from 0 to 15, and the step is 1. You may need to adjust your density based on selected media.	<b>8</b>						
<b>Direction</b>	<p>The direction setting value is either 1 or 0. Use this item to setup the printout direction.</p>	<b>0</b>						
<b>Print mode</b>	<p>This item is used to set the print mode. There are 5 modes as below,</p> <table border="1"> <thead> <tr> <th>Printer Mode</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>None</td> <td>Next label top of form is aligned to the print head burn line location. (Tear Off Mode)</td> </tr> <tr> <td>Batch Mode</td> <td>Once image is printed completely, label gap/black mark will be fed to the tear plate location for tear away.</td> </tr> </tbody> </table>	Printer Mode	Description	None	Next label top of form is aligned to the print head burn line location. (Tear Off Mode)	Batch Mode	Once image is printed completely, label gap/black mark will be fed to the tear plate location for tear away.	<b>Batch Mode</b>
Printer Mode	Description							
None	Next label top of form is aligned to the print head burn line location. (Tear Off Mode)							
Batch Mode	Once image is printed completely, label gap/black mark will be fed to the tear plate location for tear away.							

	Peeler Mode	Enable the label peel off mode.	
	Cutter Mode	Enable the label cutter mode.	
	Cutter Batch	Cut the label once at the end of the printing job.	
	Rewinder Mode	Enable the label rewinder mode.	
<b>Offset</b>	This item is used to fine tune media stop location. Available setting value is from “+” to “-” or “0” to “9”.		<b>+000</b>
<b>Shift X</b>	This item is used to fine tune print position. Available setting value is from “+” to “-” or “0” to “9”.		<b>+000</b>
<b>Shift Y</b>			<b>+000</b>
<b>Reference X</b>	This item is used to set the origin of printer coordinate system horizontally and vertically. Available setting value is from “0” to “9”.		<b>000</b>
<b>Reference Y</b>			<b>000</b>
<b>Code page</b>	Use this item to set the code page of international character set.		<b>850</b>
<b>Country</b>	Use this option to set the country code.		<b>001</b>

***Note: If printing from enclosed software/driver, the software/driver will send out the commands, which will overwrite the settings set from the panel.***


## 7.4 ZPL2

This “ZPL2” category can set up the printer settings for ZPL2.



Item	Description	Default
Density	Use this item to setup printing darkness. The available setting is from 0 to 30, and the step is 1. You may need to adjust your density based on selected media.	16

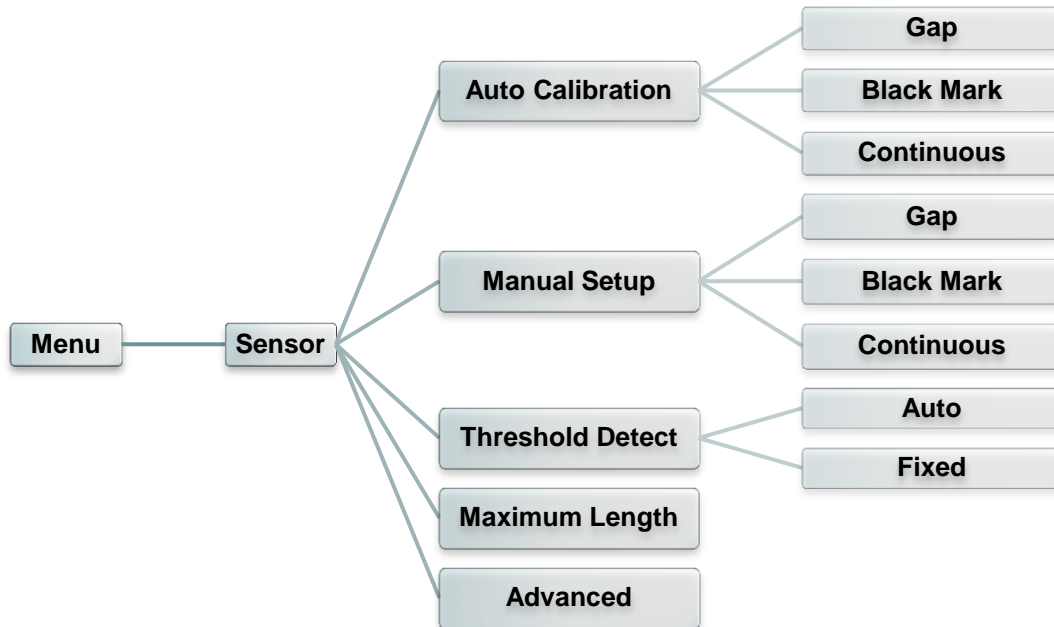
<b>Print Speed</b>	Use this item to setup print speed. The each increase or decrease is 1 ips. Available setting is from 1 to 6.	<b>2</b>										
<b>Tear Off</b>	This item is used to fine tune media stop location. Available setting value is from “+” to “-” or “0” to “9”.	<b>+000</b>										
<b>Print mode</b>	<p>This item is used to set the print mode. There are 3 modes as below,</p> <table border="1"> <thead> <tr> <th>Printer Mode</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>Tear Off</td> <td>Next label top of form is aligned to the print head burn line location.</td> </tr> <tr> <td>Peeler Off</td> <td>Enable the label peel off mode.</td> </tr> <tr> <td>Cutter</td> <td>Enable the label cutter mode</td> </tr> </tbody> </table>	Printer Mode	Description	Tear Off	Next label top of form is aligned to the print head burn line location.	Peeler Off	Enable the label peel off mode.	Cutter	Enable the label cutter mode	<b>Tear Off</b>		
Printer Mode	Description											
Tear Off	Next label top of form is aligned to the print head burn line location.											
Peeler Off	Enable the label peel off mode.											
Cutter	Enable the label cutter mode											
<b>Print Width</b>	This item is used to set print width. The available value is from “0” to “9”.	<b>812</b>										
<b>List Fonts</b>	This feature is used to print current printer available fonts list to the label. The fonts stored in the printer’s DRAM, Flash or optional memory card.	<b>N/A</b>										
<b>List Images</b>	This feature is used to print current printer available images list to the label. The images stored in the printer’s DRAM, Flash or optional memory card.	<b>N/A</b>										
<b>List Formats</b>	This feature is used to print current printer available formats list to the label. The formats stored in the printer’s DRAM, Flash or optional memory card.	<b>N/A</b>										
<b>List Setup</b>	This feature is used to print current printer configuration to the label.	<b>N/A</b>										
<b>Control Prefix</b>	This feature is used to set control prefix character.	<b>N/A</b>										
<b>Format Prefix</b>	This feature is used to set format prefix character.	<b>N/A</b>										
<b>Delimiter Char</b>	This feature is used to set delimiter character.	<b>N/A</b>										
<b>Media Power Up</b>	<p>This option is used to set the action of the media when you turn on the printer.</p> <table border="1"> <thead> <tr> <th>Selections</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>Feed</td> <td>Printer will advance one label</td> </tr> <tr> <td>Calibration</td> <td>Printer will calibration the sensor levels, determine length and feed label</td> </tr> <tr> <td>Length</td> <td>Printer determine length and feed label</td> </tr> <tr> <td>No Motion</td> <td>Printer will not move media</td> </tr> </tbody> </table>	Selections	Description	Feed	Printer will advance one label	Calibration	Printer will calibration the sensor levels, determine length and feed label	Length	Printer determine length and feed label	No Motion	Printer will not move media	<b>No Motion</b>
Selections	Description											
Feed	Printer will advance one label											
Calibration	Printer will calibration the sensor levels, determine length and feed label											
Length	Printer determine length and feed label											
No Motion	Printer will not move media											
<b>Head Close</b>	<p>This option is used to set the action of the media when you close the print head.</p> <table border="1"> <thead> <tr> <th>Selections</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>Feed</td> <td>Printer will advance one label</td> </tr> <tr> <td>Calibration</td> <td>Printer will calibration the sensor levels, determine length and feed label</td> </tr> <tr> <td>Length</td> <td>Printer determine length and feed label</td> </tr> <tr> <td>No Motion</td> <td>Printer will not move media</td> </tr> </tbody> </table>	Selections	Description	Feed	Printer will advance one label	Calibration	Printer will calibration the sensor levels, determine length and feed label	Length	Printer determine length and feed label	No Motion	Printer will not move media	<b>No Motion</b>
Selections	Description											
Feed	Printer will advance one label											
Calibration	Printer will calibration the sensor levels, determine length and feed label											
Length	Printer determine length and feed label											
No Motion	Printer will not move media											
<b>Label Top</b>	This option is used to adjust print position vertically on the label. The range is -120 to +120 dots.	<b>0</b>										
<b>Left Position</b>	This option is used to adjust print position horizontally on the	<b>+0000</b>										

	label. The range is -9999 to +9999 dots.	
<b>Reprint Mode</b>	When reprint mode is enabled, you can reprint the last label printer by pressing  button on printer's control panel.	<b>Disabled</b>
<b>Format Convert</b>	Selects the bitmap scaling factor. The first number is the original dots per inch (dpi) value; the second, the dpi to which you would like to scale.	<b>None</b>

***Note: If printing from enclosed software/driver, the software/driver will send out the commands, which will overwrite the settings set from the panel.***

## 7.5 Sensor

This option is used to calibrate the selected sensor. We recommend calibrate the sensor before printing when changing the media.

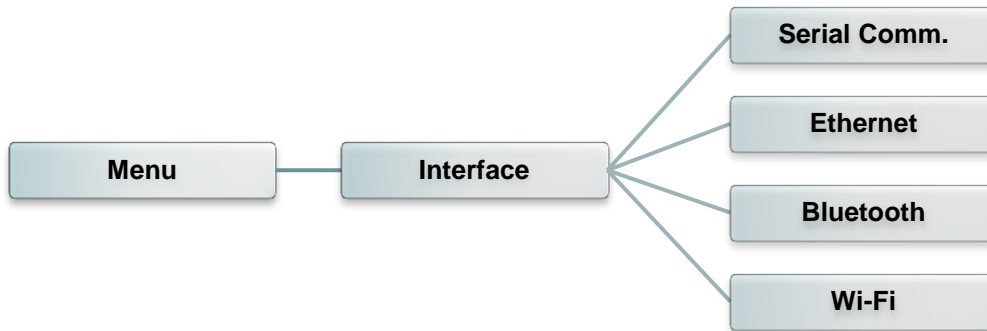


Item	Description	Default
<b>Auto Calibration</b>	This option is used to set the media sensor type and calibrate the selected sensor automatically. Printer will feed 2 to 3 gap labels to calibrate the sensor sensitivity automatically.	<b>N/A</b>
<b>Manual setup</b>	In case “Automatic” cannot apply to the media, please use “Manual” function to set the paper length and gap/bline size then scan the backing/mark to calibrate the sensor sensitivity.	<b>N/A</b>
<b>Threshold Detect</b>	This option is used to set sensor sensitivity in fixed or auto.	<b>Auto</b>
<b>Maximum Length</b>	This option is used to set the maximum length for label calibration.	<b>253 mm</b>
<b>Advanced</b>	This function can set the minimum paper length and maximum gap/bline length for auto-calibrate the sensor sensitivity.	<b>N/A</b>



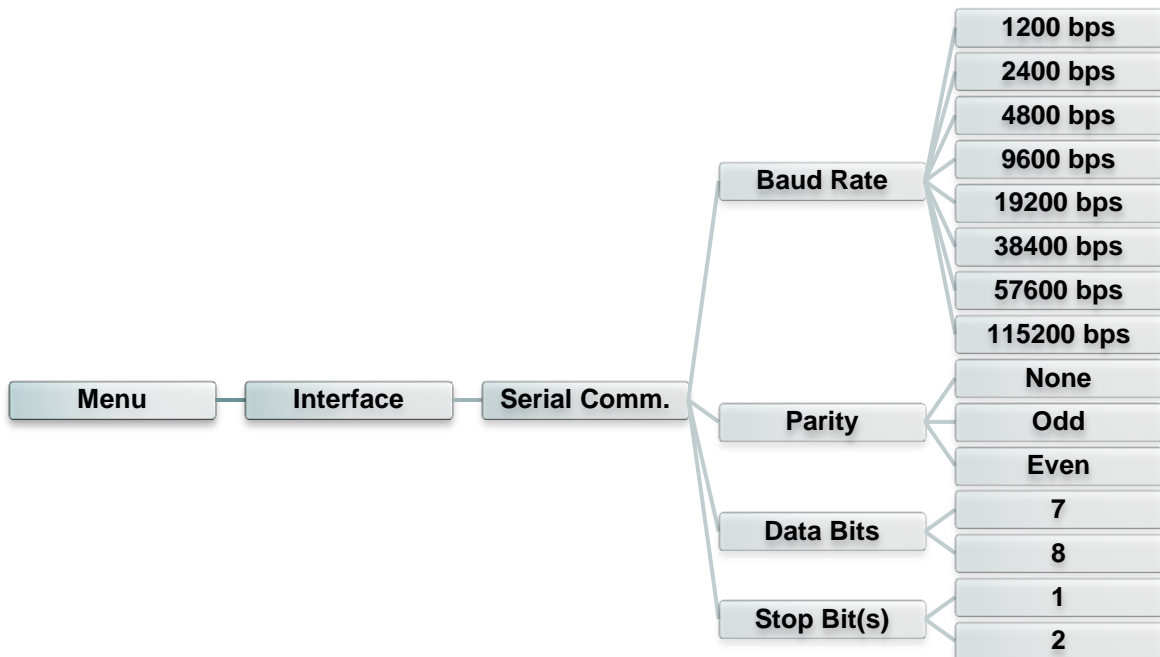
## 7.6 Interface

This option is used to set the printer interface settings.



### 7.6.1 Serial Comm.

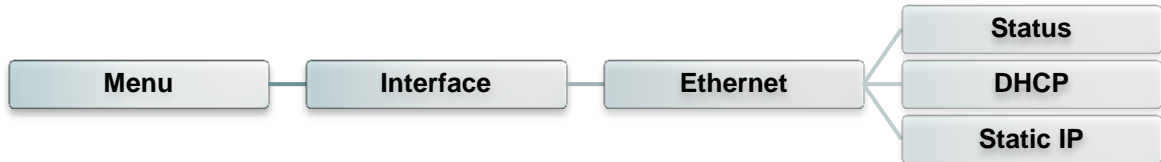
This option is used to set the printer RS-232 settings.



Item	Description	Default
<b>Baud Rate</b>	This item is used to set the RS-232 baud rate.	<b>9600</b>
<b>Parity</b>	This item is used to set the RS-232 parity.	<b>None</b>
<b>Data Bits</b>	This item is used to set the RS-232 Data Bits.	<b>8</b>
<b>Stop Bit(s)</b>	This item is used to set the RS-232 Stop Bits.	<b>1</b>

## 7.6.2 Ethernet

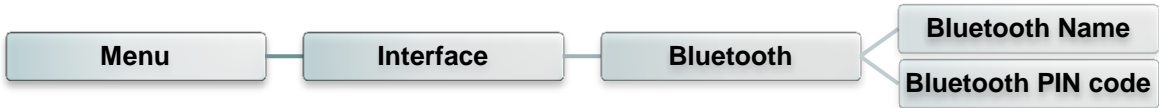
Use this menu to configure internal Ethernet configuration check the printer's Ethernet module status, and reset the Ethernet module.



Item	Description	Default
<b>Status</b>	Use this menu to check the Ethernet IP address and MAC setting status.	<b>N/A</b>
<b>DHCP</b>	This item is used to ON or OFF the DHCP (Dynamic Host Configuration Protocol) network protocol.	<b>N/A</b>
<b>Static IP</b>	Use this menu to set the printer's IP address, subnet mask and gateway.	<b>ON</b>

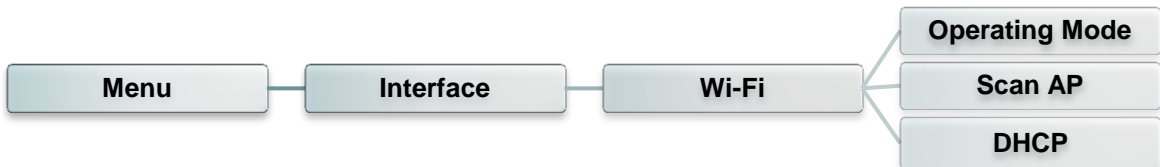
### 7.6.3 Bluetooth

This option is used to set the printer bluetooth settings.



Item	Description	Default
<b>Bluetooth Name</b>	This item is used to set the local name for Bluetooth.	<b>BT-SPP</b>
<b>Bluetooth PIN Code</b>	This item is used to set the local PIN code for Bluetooth.	<b>0000</b>

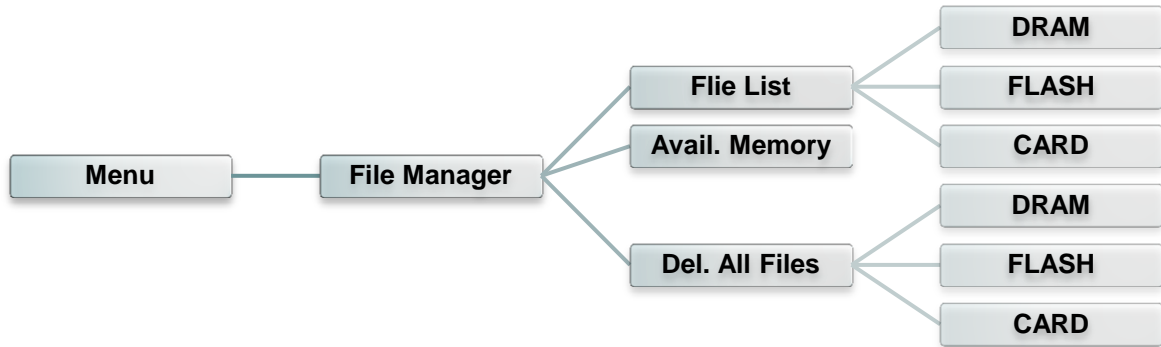
### 7.6.4 Wi-Fi



Item	Description	Default
<b>Operating</b>	This item is used to set the operating mode of wireless local area networks to connect devices to the networks.  <b>Note:</b> <b>Infrastructure mode requires the use of an access point for this communication to take place.</b> <b>Ad hoc mode involves connecting a computer directly to another computer.</b>	<b>Infrastructure</b>
<b>Scan AP</b>	This item is used to scan the access point device	<b>N/A</b>
<b>DHCP</b>	This item is used to ON or OFF the DHCP (Dynamic Host Configuration Protocol) network protocol.	<b>ON</b>

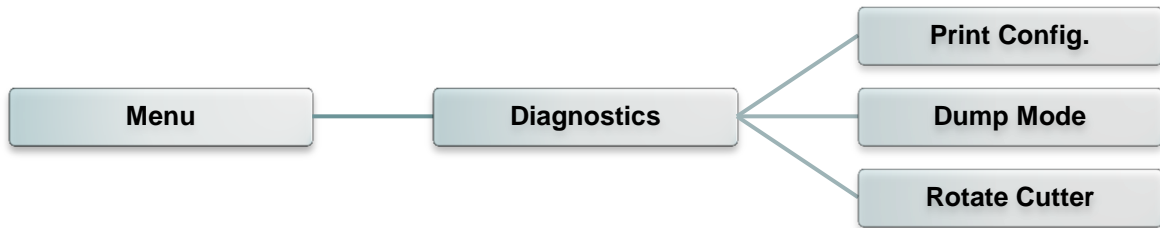
## 7.7 File Manager

This feature is used to check the printer available memory and file list.



Item	Description
<b>File List</b>	Use this menu to show, delete and run (.BAS) the files saved in the printer DRAM/Flash/Card memory.
<b>Avail. Memory</b>	Use this menu to show available memory space.
<b>Del. All Files</b>	Use this menu to delete all files.

## 7.8 Diagnostics

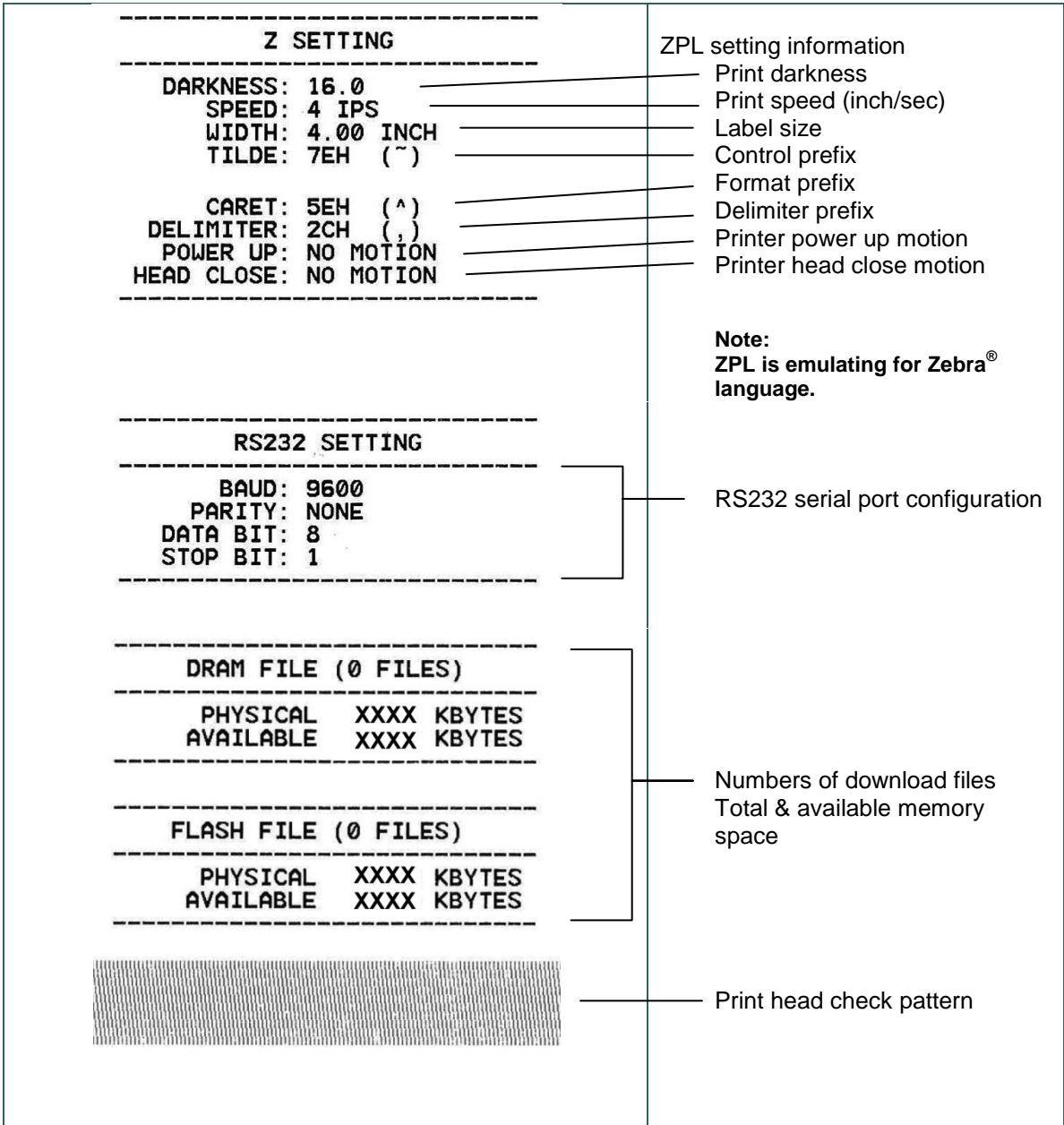


### 7.8.1 Print Config.

This feature is used to print current printer configuration to the label. On the configuration printout, there is a print head test pattern, which is useful for checking if there is any dot damage on the print head heater element.



Self-test printout	
-----	
SYSTEM INFORMATION	
-----	
MODEL: XXXXXX	Model name
FIRMWARE: X.XX	F/W version
CHECKSUM: XXXXXXXX	Firmware checksum
S/N: XXXXXXXXXXXX	Printer S/N
TCF: NO	TSC configuration file
DATE: 1970/01/01	System date
TIME: 00:04:18	System time
NON-RESET: 110 m (TPH)	Printed mileage (meter)
RESET: 110 m (TPH)	
NON-RESET: 0 (CUT)	Cutting counter
RESET: 0 (CUT)	
-----	
PRINTING SETTING	
-----	
SPEED: 5 IPS	Print speed (inch/sec)
DENSITY: 8.0	Print darkness
WIDTH: 4.00 INCH	Label size (inch)
HEIGHT: 4.00 INCH	Gap distance (inch)
GAP: 0.00 INCH	Gap/black mark sensor
INTENSION: 5	intension
CODEPAGE: 850	Code page
COUNTRY: 001	Country code
-----	



**Note:**  
Checking dot damage requires 4" wide paper width.

## 7.8.2 Dump Mode

Captures the data from the communications port and prints out the data received by printer. In the dump mode, all characters will be printed in 2 columns. The left side characters are received from your system and right side data are the corresponding hexadecimal value of the characters. It allows users or engineers to verify and debug the program.



DOWNLOA	0D	0A	44	4F	57	4E	4C	4F	4I
D „TEST2.	44	20	22	54	45	53	54	32	2E
DAT“,5,CL	44	41	54	22	2C	35	2C	43	4C
S DOWNLO	53	0D	0A	44	4F	57	4E	4C	4F
AD F,“TES	41	44	20	46	2C	22	54	45	53
T4.DAT“,5	54	34	2E	44	41	54	22	2C	35
,CLS DOW	2C	43	4C	53	0D	0A	44	4F	57
NLOAD „TE	4E	4C	4F	41	44	20	22	54	45
ST2.DAT“,	53	54	32	2E	44	41	54	22	2C
5,CLS DO	35	2C	43	4C	53	0D	0A	44	4F
WNLOAD F,	57	4E	4C	4F	41	44	20	46	2C
„TEST4.DA	22	54	45	53	54	34	2E	44	41
T“,5,CLS	54	22	2C	35	2C	43	4C	53	0D
DOWNLOAD	0A	44	4F	57	4E	4C	4F	41	44
“TEST2.D	20	22	54	45	53	54	32	2E	44
AT“,5,CLS	41	54	22	2C	35	2C	43	4C	53
DOWNLOA	0D	0A	44	4F	57	4E	4C	4F	4I
D F,“TEST	44	20	46	2C	22	54	45	53	54
4.DAT“,5,	34	2E	44	41	54	22	2C	35	2C
CLS	43	4C	53	0D	0A				

**ASCII Data** (indicated by a red arrow pointing to the left column of the table)

**Hexadecimal data related to left column of ASCII data** (indicated by a red arrow pointing to the right column of the table)

**Note:**  
*Dump mode requires 4" wide paper width.*

### 7.8.3 Rotate Cutter

In case paper is jammed in the cutter, this feature can rotate the cutter blade forward or reverse direction, which is helpful to remove the jammed paper easily from the cutter.





## 7.9 Advance Set

This feature is used to set the printer LCD settings.



Item	Description
<b>Brightness</b>	This item is used to setup the brightness for display.
<b>Date &amp; Time</b>	This item is used to setup the date and time on display.
<b>Language</b>	This item is used to setup the language on display.

## 7.10 Service

This feature is used to restore printer settings to defaults and checking information for printer.



Item	Description
<b>Initialization</b>	This feature is used to restore printer settings to defaults.
<b>Mileage Info.</b>	This feature is used to check the printed mileage
<b>Contact us</b>	This feature is used to check the contact information for tech support service
<b>Serial Info.</b>	This feature is used to check the printer serial number

## 8 Troubleshooting

The following guide lists the most common problems that may be encountered when operating this bar code printer. If the printer still does not function after all suggested solutions have been invoked, please contact the Customer Service Department of your purchased reseller or distributor for assistance.

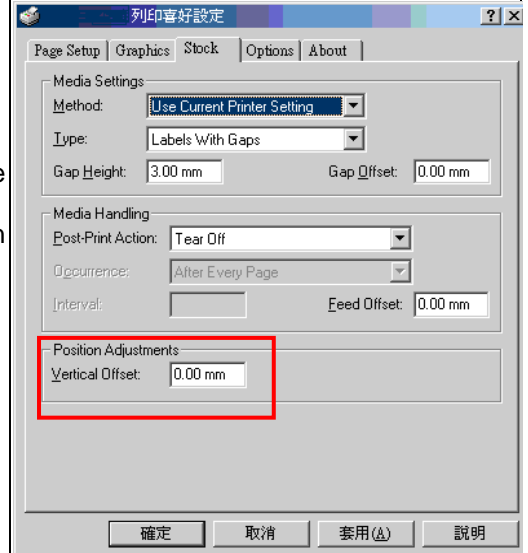
Problem	Possible Cause	Recovery Procedure
<b>Power indicator does not illuminate</b>	<ul style="list-style-type: none"> <li>* The power cord is not properly connected.</li> </ul>	<ul style="list-style-type: none"> <li>* Plug the power cord in printer and outlet.</li> <li>* Switch the printer on.</li> </ul>
<b>Carriage Open</b>	<ul style="list-style-type: none"> <li>* The printer carriages are open.</li> </ul>	<ul style="list-style-type: none"> <li>* Please close the print carriages.</li> </ul>
<b>Not Printing</b>	<ul style="list-style-type: none"> <li>* Check if interface cable is well connected to the interface connector.</li> <li>* Check if wireless or Bluetooth device is well connected between host and printer.</li> <li>* The port specified in the Windows driver is not correct.</li> </ul>	<ul style="list-style-type: none"> <li>* Re-connect cable to interface or change a new cable.</li> <li>* Please reset the wireless device setting.</li> <li>* Select the correct printer port in the driver.</li> <li>* Clean the printhead.</li> <li>* Printhead's harness connector is not well connected with printhead. Turn off the printer and plug the connector again.</li> <li>* Check your program if there is a command PRINT at the end of the file and there must have CRLF at the end of each command line.</li> </ul>
<b>No print on the label</b>	<ul style="list-style-type: none"> <li>* Label or ribbon is loaded not correctly.</li> <li>* Use wrong type paper or ribbon</li> </ul>	<ul style="list-style-type: none"> <li>* Follow the instructions in loading the media and ribbon.</li> <li>* Ribbon and media are not compatible.</li> <li>* Verify the ribbon-inked side.</li> <li>* The print density setting is incorrect.</li> </ul>
<b>No Ribbon</b>	<ul style="list-style-type: none"> <li>* Running out of ribbon.</li> <li>* The ribbon is installed incorrectly.</li> </ul>	<ul style="list-style-type: none"> <li>* Supply a new ribbon roll.</li> <li>* Please refer to the steps in user's manual to reinstall the ribbon.</li> </ul>
<b>No Paper</b>	<ul style="list-style-type: none"> <li>* Running out of label.</li> <li>* The label is installed incorrectly.</li> <li>* Gap/black mark sensor is not calibrated.</li> </ul>	<ul style="list-style-type: none"> <li>* Supply a new label roll.</li> <li>* Please refer to the steps in user's manual to reinstall the label roll.</li> <li>* Calibrate the gap/black mark sensor.</li> </ul>
<b>Paper Jam</b>	<ul style="list-style-type: none"> <li>* Gap/black mark sensor is not set properly.</li> <li>* Make sure label size is set properly.</li> <li>* Labels may be stuck inside the printer mechanism.</li> </ul>	<ul style="list-style-type: none"> <li>* Calibrate the media sensor.</li> <li>* Set media size correctly.</li> <li>* Remove the stuck label inside the printer mechanism.</li> </ul>
<b>Take Label</b>	<ul style="list-style-type: none"> <li>* Peel function is enabled.</li> </ul>	<ul style="list-style-type: none"> <li>* If the peeler module is installed, please remove the label.</li> <li>* If there is no peeler module in front of the printer, please switch off the printer and install it.</li> <li>* Check if the connector is plugging correctly.</li> </ul>

<b>Can't downloading the file to memory (FLASH / DRAM/CARD)</b>	* The space of memory is full.	* Delete unused files in the memory.
<b>SD card is unable to use</b>	* SD card is damaged. * SD card doesn't insert correctly. * Use the non-approved SD card manufacturer.	* Use the supported capacity SD card. * Insert the SD card again. * The supported SD card spec and the approved SD card manufacturers, please refer to section 2.2.3.
<b>Poor Print Quality</b>	* Ribbon and media is loaded incorrectly * Dust or adhesive accumulation on the print head. * Print density is not set properly. * Printhead element is damaged. * Ribbon and media are incompatible. * The printhead pressure is not set properly.	* Reload the supply. * Clean the print head. * Clean the platen roller. * Adjust the print density and print speed. * Run printer self-test and check the print head test pattern if there is dot missing in the pattern. * Change proper ribbon or proper label media. * Adjust the printhead pressure adjustment knob. * The release lever does not latch the printhead properly.
<b>Missing printing on the left or right side of label</b>	* Wrong label size setup.	* Set the correct label size.
<b>Gray line on the blank label</b>	* The print head is dirty. * The platen roller is dirty.	* Clean the print head. * Clean the platen roller.
<b>Irregular printing</b>	* The printer is in Hex Dump mode. * The RS-232 setting is incorrect.	* Turn off and on the printer to skip the dump mode. * Re-set the Rs-232 setting.
<b>Label feeding is not stable (skew) when printing</b>	* The media guide does not touch the edge of the media.	* If the label is moving to the right side, please move the label guide to left. * If the label is moving to the left side, please move the label guide to right.
<b>Skip labels when printing</b>	* Label size is not specified properly. * Sensor sensitivity is not set properly. * The media sensor is covered with dust.	* Check if label size is setup correctly. * Calibrate the sensor by Auto Gap or Manual Gap options. * Clear the GAP/Black mark sensor by blower.
<b>Wrinkle Problem</b>	* Printhead pressure is incorrect. * Ribbon installation is incorrect. * Media installation is incorrect. * Print density is incorrect. * Media feeding is incorrect.	* Please refer to the next chapter. * Please set the suitable density to have good print quality. * Make sure the label guide touch the edge of the media guide.
<b>RTC time is incorrect when reboot the printer</b>	* The battery has run down.	* Check if there is a battery on the main board.
<b>The left side printout position is incorrect</b>	* Wrong label size setup. * The parameter Shift X in LCD menu is incorrect.	* Set the correct label size. * Press [MENU] → [SELECT] x 3 → [DOWN] x 5 → [SELECT] to fine tune the parameter of Shift X.

**The printing position of small label is incorrect**

- \* Media sensor sensitivity is not set properly.
- \* Label size is incorrect.
- \* The parameter Shift Y in the LCD menu is incorrect.
- \* The vertical offset setting in the driver is incorrect.

- \* Calibrate the sensor sensitivity again.
- \* Set the correct label size and gap size.
- \* Press [MENU] → [SELECT] x3 → [DOWN] x6 → [SELECT] to fine tune the parameter of Shift Y.
- \* If using the software BarTender, please set the vertical offset in the driver.



## 9 Maintenance

This session presents the clean tools and methods to maintain your printer.

1. Please use one of following material to clean the printer.

- Cotton swab
- Lint-free cloth
- Vacuum / Blower brush
- 100% Ethanol or Isopropyl Alcohol

2. The cleaning process is described as following,

Printer Part	Method	Interval
<b>Print Head</b>	1. Always turn off the printer before cleaning the print head. 2. Allow the print head to cool for a minimum of one minute. 3. Use a cotton swab and 100% Ethanol or Isopropyl Alcohol to clean the print head surface.	Clean the print head when changing a new label roll.
<b>Platen Roller</b>	1. Turn the power off. 2. Rotate the platen roller and wipe it thoroughly with water.	Clean the platen roller when changing a new label roll
<b>Peel Bar</b>	Use the lint-free cloth with 100% ethanol to wipe it.	As needed
<b>Sensor</b>	Compressed air or vacuum	Monthly
<b>Exterior</b>	Wipe it with water-dampened cloth	As needed
<b>Interior</b>	Brush or vacuum	As needed

### Note:

- Do not touch printer head by hand. If you touch it careless, please use ethanol to clean it.
- Please use 100% Ethenol or Isopropyl Alcohol. DO NOT use medical alcohol, which may damage the printer head.
- Regularly clean the print head and supply sensors once change a new media to keep printer performance and extend printer life.

## Revise History

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Date	Content	Editor
2014/4/24	Modify agency compliance and approvals	Camille
2014/6/18	Modify switching power supply spec (section 1.3)	Camille
2014/11/5	Modify agency compliance and approvals	Camille
2014/12/8	Modify pictures for key feature change	Camille
2014/12/9	Add ribbon tension adjustment section	Camille
2014/12/25	Modify section 1.3	Camille
2014/12/29	Add loading media in peel-off mode section	Camille
2014/12/31	Add loading media in rewind mode section	Camille
2014/12/31	Modify section 7.3	Camille
2015/1/29	Modify section 7.4 & section 7.5	Camille
2015/8/24	Remove the old ribbon tension adjustment on the pictures	Camille
2015/10/19	Modify section 2.2.3 (Recommended SD card specification)	Camille
2015/12/21	Modify section 3.3.1 (Add media fixing tab)	Camille
2017/3/23	Modify section 1.2.2	Camille
2017/8/25	Modify section 1.2.2 (Add cutter spec)	Camille







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