Edition 6.4





MACH4 Label Printer

Made in Germany

Product type overview for MACH4





B with tear-off plate A minimum label height of 30 mm is required for it to be torn off.

1.1 Printer		MACH4	
Print resolution dpi	203	300	600
Print width up to mm	104	105,6	105,6
Print speed up to mm/s	s 200	200	100

P with tear-off plate and dispensing function

The label height on dispending is 20 – 200 mm.

1.2 Prin	ter	MACH4		
Print	resolution dpi	203	300	600
Print	width up to mm	104	105,6	105,6
Print	speed up to mm/s	200	200	100



C with tear-off plate and cutter

Labels or continuous material can be cut at a height of just 12 mm.

1.3 Printer		MACH4		
Print res	solution dpi	203	300	600
Print wi	dth up to mm	104	105,6	105,6
Print spe	eed up to mm/s	200	200	100

All information on scopes of delivery, design and technical specifications correspond to the date of the printing. Subject to change.

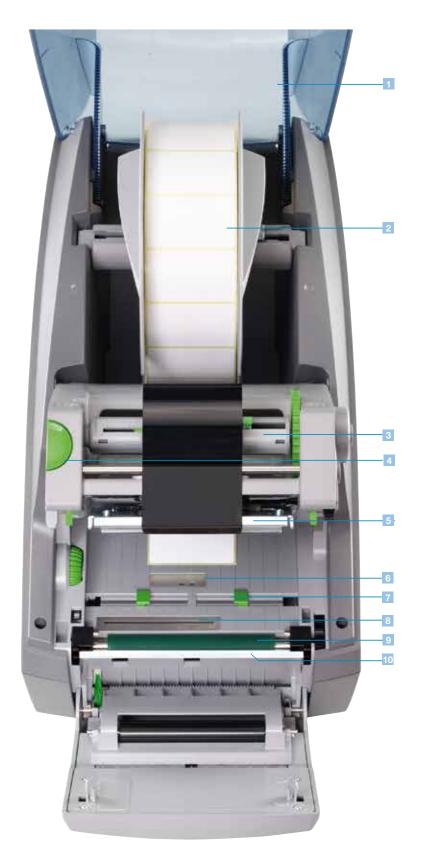
For current data refer to website www.cab.de/en/mach4.

Key features

- MACH4 offers all the features of a high class industrial printer with a wide application range.
- Labels and ribbons can be inserted from the front. The print mechanism and housing are made of premium materials and are perfectly harmonized in their form and function.
- Easy and comfortable handling and high reliability were the requirements during development. The large display with white backlight offers optimum readability.
- The navigation pad with the additional "Enter" button simplifies operation, with only the operated functions being displayed.
- The centered label path eliminates the need for adjustments and avoids wrinkling of the ribbon.
- The high-tech electronic board incorporates all the requisite interfaces as standard and works with all kinds of adapters.



Technical details



1 Cover with large window

Can be opened wide. The integrated cushioning mechanism ensures smooth closing. The label stock is visible at all times.

2 Media hub

The roll is inserted into the media hub and centered automatically. Materials of different widths fit easily within the box.

8 Ribbon retainer

The ribbon can be slid onto a ribbon supply hub with spring mounted brackets. It can be centered with a movable flange and a positioning indicator. The ribbon can be inserted quickly and easily into the print mechanism.

4 Print mechanism

It can be opened at the push of a button and offers easy access.

5 Printing with 203, 300 or 600 dpi

The printheads can switch easily between 203 and 300 dpi. The printer detects the resolution automatically.

6 Gap sensor

To detect the beginning or end of labels, the gap sensor is mounted in the center of the label path. With multi-track labels, the user can switch to another sensor that is shifted 10 mm sideways.

Z Label guide

The adjustment knob can be used to adjust the width of the printing area in order to center the labels.

8 Reflex sensor

The adjustable reflex sensor can be used to identify the start of a label, print marks and cut-outs

Orive roller

The drive roller can be easily removed for cleaning or replacement.

Peel-off plate

The liner is guided down behind the operation panel. The label is removed from its liner at the peel-off-plate.

Interfaces



1 RS232C interface.

- 2 USB 2.0 slave interface.
- 3 Ethernet 10/100 Base T interface with TCP/IP.
- 4 Slot for wireless LAN card.
- 5 Two USB master interfaces for connecting an external operation panel, keyboard, scanner, USB flash drive or service key.
- 6 Slot for CompactFlash Type I memory card.



Options

Centronics bi-directional interface acc. to IEEE 1284.
 RS422/RS485 interface 1,200 to 230,400 Baud/8 Bit.
 The interfaces are plugged into the PC.
 Connection to the printer via mini USB connection cable.



 Label selection – I/O box. Up to 16 different labels can be loaded via PLC from a memory card. Operation of four inputs/outputs via Basic Interpreter.



• cab WLAN card 802.11 b/g.

Stand-alone operation

Printing without PC

Stand-alone operation is the ability to print labels even if the printer is not connected to the host system.

The label layout is designed with the label software cablabel S3 or direct programming via PC.

Label formats, fonts, font-, text- and graphics data as well as data base contents are saved on the USB stick or read on the internal data memory IFFS.

Only variable data to be printed is sent to the printer via keyboard or scanner.



Technical data

Standard Optional

Label printer			MACH4		
Print head					
Printing method	Thermal trans	fer			
	Thermal direc	t			-
Print resolution		dpi	203	300	600
Print width		mm	104	105,6	105,6
Print speed up to		mm/s	200	200	100
Material ¹⁾					
Labels, continuou	us rolls or fan-folded		Paper, cardboard, textile	e, plastics such as PET, PE,	PP, PVC, PU, acrylate, F
Thickness mm / V	Neight g/m²		0,055-0,8/60-200		
Width	Labels	mm		6 - 116	
	Liner or continuous rolls	mm	25 - 120 / from 0,4 mm material thickness 5 - 120		ness 5 - 120
Label height		mm		5 - 4500	
	when dispensing from	mm		20	
Material height	when cutting from	mm		12	
Media roll	total diameter	mm		205	
	core diameter	mm		38-100	
	winding direction			outside or inside	
Ribbon					
Ink				outside or inside	
Roll diameter up t	to	mm		72	
Core diameter	10			25	
Ribbon length up	to	mm		360	
U .	10	m			
Width ²⁾ up to		mm		114	
Dimensions	\			010 ++ 405 ++ 040	
Height x Depth x Width mm			312 x 435 x 240		
Weight kg				6	
Label sensor					
Gap sensor Position		cent	ge or punching mark and ei ered or shifted 10 mm to th	e left	
Reflective sensor from below Position		For label ed adjustable	ge, punching or centered p 56 mm to the left /10 mm	printing mark to the right	
Electronics					
Prozessor High S	peed 32 Bit Coldfire / clock i	rate MHz		266	
RAM MB				64	
Memory IFFS MB	Flash			8	
Slot for Compact	Flash Type I memory card				
Slot für wireless L	AN card				
	real-time clock, printout of ti	me and date,			
data storage on s					
Warning signal ac	coustic signal in case of error			•	
Interfaces					
	ctional acc. IEEE 1284				
RS232 C 1.200 u	p to 230.400 Baud / 8 Bit				
USB 2.0 full spee	d Device for PC connection				
	Base T, LPD, RawIP-Printing, , SMTP, SNMP, TIME, Zerocor				
RS422, RS485 1.2	200 up to 230.400 Baud / 8	Bit			
WLAN card 802.1	11b/g WEP / WPA PSK (TKIP)				
2 x USB Host for external operation panel, keyboard, scanner, service key, USB flash drive					
Operating data	а				
Power supply			1	00 - 240 VAC 50/60 Hz, Pf	=C
Energy consumption			max. 300 W		~
Temperature/Hun		Operation:	F	40°C / 10 - 85% not conde	nsina
	marty	Stock:		40 C / 10 - 85% hot conde 60°C / 20 - 80% not conde	
		Transport:		60°C / 20 - 80% not cond	•
Approvide		πατορυτι			-
Approvals			CE, FCC class A, CB, CCC, UL		

¹⁾ Limitations may apply to small labels, thin materials or strong adhesives. Critical materials or applications must be tested and approved. ²⁾ The ribbon should be roughly the same width as the label in order to avoid folding.

Operation panel			
Buttons/LED	Pause, Feed, Cancel, Menu	, Enter, 4 x Cursor	
display			
LCD graphic display	y Width 60, Height 40 mm, Text 4 lines, approx. 20 characters per line		
Settings			
	Digital or analog clock System settings Print parameters 25 language settings	Time Date Interfaces Security	
On the Display			
	Data reception WLAN field intensity Ethernet status Used memory Temperature printhead Access to memory card	Clock Date sheet abc Debug Input buffer Remaining ribbon	
Monitoring			
Stop printing if	End of ribbon End of labels Printhead open Final position not reached		
Test routines			
System diagnosis	When switched on, includin	а.	
Short status, status print	Font list, device list, WLAN Status, label profile, test grid, monitor mode, PPP status		
Status reports	Status printout with information about settings, e.g. print length counter, runtime counter, etc. Request of status via software command. Status messages on the display, e.g. network error - no link, barcode error, etc.		
Fonts			
Font types	5 Bitmap fonts, incl. OCR-A Fonts Swiss 721, Swiss 721 821 internally available, load Thai and Chinese (simplified option.	Bold and Monospace dable TrueType fonts.	
Character sets	Windows 1250 up to 1257, DOS 437, 737, 775, 850, 852, 857, 862, 864, 866, 869, EBC DIC 500, ISO 8859-1 up to -10 and -13 up to -16, WinOEM 720, UTF-8, Macintosh Roman, DEC MCS, K0I8-R. All West and East European Latin, Cyrillic, Greek, Hebrew and Arabic characters are supported. Thai and Chinese available as option.		
Bitmap fonts	Size of width and height 1 – 3 mm Zoom 2 – 10 Orientation 0°, 90°, 180°, 270°		
Vector- / TrueType fonts	Size of width and height 0,9 – 128 mm Variable zoom, Orientation 360° in steps of 1°		
Font formats	Bold, italic, underlined, outli depending on character for	ne, inverse,	
Font width	Variable		

Graphics			
Graphic elements	Line, arrow, box, circle, ellipse, filled and filled with fading		
Graphic formats	PCX, IMG, BMP, TIF, MAC, GIF, PNG		
Barcodes			
Linear barcodes	Code 39, Code 93 Code 39 Full ASCII Code 128 A, B, C EAN 8, 13 EAN / UCC 128 EAN / UPC Appendix 2 EAN / UPC Appendix 5 FIM HIBC	Interleaved 2 / 5 Ident- and lead code of Deutsche Post AG Codabar JAN 8, 13 MSI Plessey Postnet RSS 14 UPC A, E, E0	
2D codes	Aztec, Codablock F, Data Matrix, PDF 417, Micro PDF 417, UPS Maxicode, QR-Code, RSS 14 truncated, limited, stacked and stacked omnidirectional, EAN-Datamatrix, GS1 Data Bar All codes are variable in height, module width and ratio. Orientation 0°, 90°, 180°, 270°. Optionally with check digit, printed characters and start/stop code depending on type of code.		
Software		0 71	
Programming	J-Script direct programm abc-Basic Compiler Database Connector SAP Replace method	ning	
System diagnosis/ administration	Printer monitoring with Int with web interface Network Manager	ra- and Internet	
Label software	cablabel [®] S3 Lite cablabel [®] S3 Viewer cablabel [®] S3 Pro cablabel [®] S3 Print		
Windows driver certified	32 / 64 bit for Windows Vista Windows 7 Windows 8 Windows 8.1 Windows 10	Server 2003 Server 2008 Server 2008 R2 Server 2012 Server 2012 R2	
Mac- driver	OS X printer driver from version 10.6		
Linux driver	32/64 Bit from CUPS 1.2		
Stand-alone- operation			

■ Standard □ Optional

Accessories

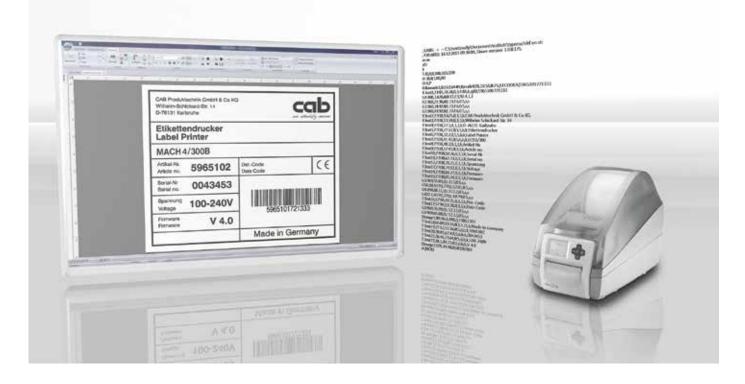
	Accessories		MACH4
2.1	External rewinder ER4		
2.2	Media hub		
2.3	Ribbon holder		
2.4	Memory card		
2.5	Standard keyboard		
	Interfaces		
3.1	Interface Centronics		
3.2	Interface RS422/RS485		
3.3	Label selection box		
3.4	WLAN card 802.11 b/g		
Conneting cables			
4.1	1 Conneting cable RS232 C 9/9 pin, length 3 m		
4.2	Patch cable CAT 5e, length 3	m grey	
	Software		
11.4	Database Connector		
11.6	Network Manager		
		Lite	
11.9	11.9 cablabel [®] S3	Pro	
		Print	
11.10	1.10 Programming manual		

Accessories	Product
2.1	External rewinder ER4 1 Roll diameter mm: max. 210 2 Operating voltage: 100 - 240 V~ 3 Core diameter mm: 40 / 76
2.2	Media hub Labels can be provided in additional holders for quick replacement.
2.3	Ribbon holder Ribbons can be provided in additional holders for quick replacement.
2.4	Memory card CompactFlash Type I Label formats, fonts, texts and graphics can be saved. Accessible from the printer or from the PC.
2.5	Standard keyboard Connection: USB No. of keys: 115
Interfaces	Product
3.1	Interface Centronics bi-directional acc. to IEEE 1284
3.2	Interface RS422/RS485 1.200 up to 230.00 Baud/8 Bit
3.3	Label selection box - I/O-Box From a higher-level control, like a PLC, up to 16 different labels can be selected from the memory card.
3.4	WLAN card 802.11 b/g
Connecting cables	Product
4.1	Connecting cable RS232 C 9 / 9 pin, length 3 m
4.2	Patch cableCAT 5e 3 m grey

Operation and compliance with CE standards is only warranted by using materials provided or recommended by cab.

Label software cablabel S3

11.9



cablabel S3 concentrates label design, print control and monitoring of all cab marking systems. The development of devices and software is synchronized.

Highlights

Like no other software available cablabel S3 develops the full potential of cab devices. The software utilizes the JScript code to the full extent. The Pro product imports existing JScript files, so you can switch over easily to new software. With the new layer technology the user designs a label which works for all established devices and resolutions. Intelligent print control evaluates both device and resolution for printout and provides the proper data. Thus, possible sources of error are reduced.

cablabel S3 also maximizes the integration of database connections via Database Connector. After designing the label, the software provides all files to be stored within the printer for database connections. Stand-alone operation independend from a host system is supported. In addition the software creates interfaces which are easy to handle for SAP connection or other devices like PLC, scales and barcode testers.

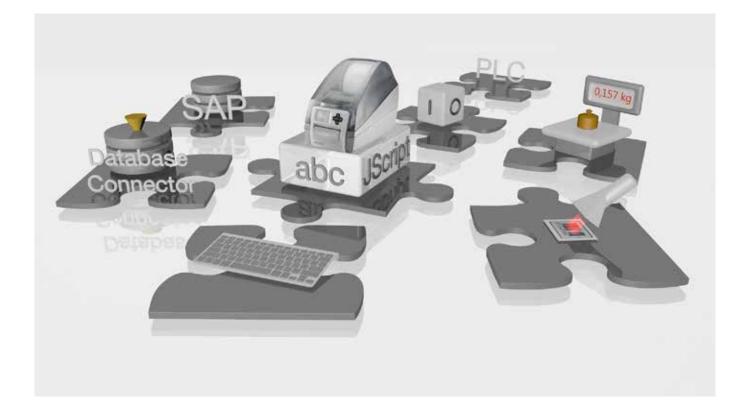
Functional range

Every company designs and formats their label printing differently. For example, label creation and production are executed by different employees. To adopt the software package to specific needs, cab offers different software packages.

- *cablabel S3 Lite* is offered free of costs with every cab printer and allows to create and print labels.
- With cost-saving *cablabel S3 Pro* label designs for professional technical solutions can be created.
- cablabel S3 Viewer shows the preview of a label in the Windows Explorer and - like the Lite product - is delivered free of costs with every cab printer. The Viewer may support showing examples during the approval processes or supplier requirements.
- *cablabel S3 Print* is provided for users in production or warehouse. The user interface is simplified and provides only those functions which are required for label printing.

Other products like cablabel S3 Pro Laser, Print Laser and Print Server are in preparation.

Integration



No printer is isolated – in a productive environment it is connected to other equipment or networks for control and monitoring. cab offers various possibilities to integrate the printer into your environment.

Control

Every cab printer can be directly coded with the simple programming language *JScript* and an extensive instruction set. The label software cablabel[®] S3 supports optimally JScript, but a JScript program may also be created with any text editor.

As an integrated element of the firmware, the *abc Basic compiler* enables the printer to process data via BASIC programming before it is sent for print editing. That way, you replace external printer languages or integrate data from other systems, e.g. balance or a PLC.

11.4 In the stand-alone mode with additional network connection, the *Database Connector* enables printers to access data directly from a central ODBC-, OLEDB compatible database and to print it as a label.

In cooperation with SAP* cab developed the so-called *replace method* to control cab printers quickly and easily from SAPScript using SAP R/3. Using the replace method the host computer only sends the JScript variable, respectively changed data to the printer. As a Silver Level partner in SAP's Printer Vendor Program, cab has access to the SAP development area for optimum printer support in SAP environments.

* SAP and all SAP logos are trademarks or registered trademarks of SAP SE in Germany and in several other countries.

11.10 The *Programmer's guide* explains and describes commands for different printer models via direct programming with JScript and abc and additionally the connection of the printer to databases via Database Connector.

For the printer control via PC accredited drivers are available for established Windows operating systems and additionally CUPS-based drivers for Mac OS X and Linux. The drivers ensure optimal stability on your operating system.

Monitoring

Using standard programs such as the web browser or FTP clients, the integrated HTTP and FTP server enables print monitoring, configuration, firmware updates and memory card administration. Status, warning and error messages are sent to administrators or users as e-mails or SNMP datagrams via SNMP and SMTP clients. A time server is used to synchronize time and date.

11.6 The cab Network Manager enables the user to control a number of printers across a network simultaneously. It supports monitoring, configuration, firmware updates, memory card administration, file synchronization and PIN administration centrally.

Delivery program

		Part no.	Hardware dpi	
1.1	A	5541082 5541083 5541086	With tear-off plate Label printer MACH4 / 200 Label printer MACH4 / 300 Label printer MACH4 / 600	ЭB
1.2	T	5541092 5541093 5541096	With tear-off plate and dispensing function Label printer MACH4 / 200 Label printer MACH4 / 300 Label printer MACH4 / 600)P
1.3	A	5541102 5541103 5541106	With cutter Label printer MACH4 / 200 Label printer MACH4 / 300 Label printer MACH4 / 600	DC
		Scope of delivery	,	
	DVD:	Label printer, Power cable type E+F, length 1.8 m, Connecting cablel USB, length 1.8 m, Operating manual de/en		
	515.	 Quick Start guide in 17 languages, Operating manual de/en/fr, Configuration manual de/en/fr, Service manual de/en, Spare parts list de/en, Programming manual en, Windows printer driver 32/64 bit in 19 languages for Windows Vista Server 2003 Windows Vista Server 2008 Windows 7 Server 2008 Windows 8 Server 2008 Windows 8.1 Server 2012 Windows 10 Server 2012 R2 Label software cablabel[®] S3 Lite and Viewer Mac OS X driver de/en/fr, Linux driver de/en/fr 		
		Part no.	Spare parts	
		5541074.001 5541073.001 5541077.001	Printhead 4 / 203 Printhead 4 / 300 Printhead 4 / 600	
		5540896.001	Print roller DR4	
		Part no.	Accessories	
2.1		5540750	External rewinder ER4 / 21	0
2.2		5540867.001	Media hub	

		Part no.	Accessories
2.3		5540866.001	Ribbon holder
2.4		5561043	Memory card CompactFlash Type I
2.5	AND DESCRIPTION OF	on request	Standard PC keyboard USB German version
		Part no.	Interfaces
3.1		5954200	Centronics interface
3.2		5954201	RS422/RS485 interface
3.3		5954191	Label selection – I/O box
3.4		5561041	WLAN card 802.11 b/g
		Part no.	Connecting cable
4.1		5550818	Cable RS232 C 9/9 pin, length 3 m
4.2	$\langle \mathcal{O} \rangle$	5918008	Patch cable KAT 5e, 3 m gray
		Part no.	Software
		5588000	Label software cablabel S3 Lite
11.9		5588001 5588100 5588100 5588150 5588151 5588152 5588105 5588105 5588105 5588155 5588155 5588155 5588157 In preparation	cablabel S3 Pro 1 WS cablabel S3 Pro 5 WS cablabel S3 Pro 10 WS cablabel S3 Pro 1 additional licence cablabel S3 Pro 4 additional licences cablabel S3 Pro 9 additional licences cablabel S3 Print 1 WS cablabel S3 Print 5 WS cablabel S3 Print 1 additional licence cablabel S3 Print 4 additional licences cablabel S3 Print 9 additional licences cablabel S3 Print 9 additional licences
11.10		9008486	Programming manual english, printed copy

Product overview

Label printers MACH1/2 in the lower price segment



Label printers A2+ industrial device up to print width 57 mm



Label printers XD4T for double-sided printing



Print modules PX to be integrated in automatic labeling systems



Label dispensers HS/VS for horizontal or vertical dispensing



Label printers MACH4 where little space is available



Label printers SQUIX industrial device up to print width 108 mm



Label printers XC for two-color printing



Labels of more than 400 materials



Labeling heads IXOR to be integrated in labeling machines



Label printers EOS1 desktop device for label rolls up to diameter 155 mm



Label printers A6⁺ industrial device up to print width 168 mm



Print and apply systems Hermes+ for automation



Ribbons in wax, resin and resin/wax qualities



Marking lasers FL+ with output powers 10 to 50 watt



Label printers EOS4 desktop device for label rolls up to diameter 210 mm



Label printers A8⁺ industrial device up to print width 216 mm



Print and apply systems Hermes C for two-color printing and applying



Label software cablabel S3 Design, print, monitoring



Laser marking systems for industrial solutions





Headquarters and fabrication in Germany

to
 International subsidiaries

There are further 820 distribution partners in more than 80 countries.



Europe

Germany

cab Produkttechnik GmbH & Co KG Wilhelm-Schickard-Str. 14 76131 Karlsruhe phone +49 721 6626 0 fax +49 721 6626 129 info@cab.de www.cab.de

France

cab Technologies S.à.r.l. 2a Rue de la Moder Z.A. Nord du Val de Moder 67350 Niedermodern phone +33 388 722501 fax +33 388 722502 info.fr@cab.de www.cab.de/fr

America

USA

cab Technology, Inc. 87 Progress Avenue Unit 1 Tyngsboro, MA 01879 phone +1 978 649 0293 fax +1 978 649 0294 info.us@cab.de www.cab.de/us

Latin America

Alejandro Balmaceda Hacienda Jurica Pte 1615 Colonial de Valle 32553 Juárez, Mexico phone +52 656 682 3745 fax +52 656 682 4301 a.balmaceda@cab.de www.cab.de/es

Asia

Taiwan

cab Technology Co., Ltd. *** & t. H & D & f R & J** 16F-1, No. 700, Jhong Jheng Rd Junghe, Taipei 23552 phone +886 (02) 8227 3966 fax +886 (02) 8227 3566 info.asia@cab.de www.cab.de/tw

China

cab (Shanghai) Trading Co., Ltd. **铠博(上海) 贸易有限公司** A507, No. 268, Tong Xie Rd Shanghai 200335 phone +86 (021) 6236 3161 fax +86 (021) 6236 3162 info.cn@cab.de www.cab.de/cn

cab (Shanghai) Trading Co., Ltd. **114 (L4) 35 4 R 2 1** Room 39, 10F, 8 Lin He Zhong Rd Tian He District, Guangzhou 510610 phone +86 (020) 2831 7358 info.cn@cab.de www.cab.de/cn

Africa

South Africa

cab Technology (Pty) Ltd. 14 Republic Street Bordeaux 2125 Randburg phone +27 11 886 3580 fax +27 11 789 3913 info.za@cab.de www.cab.de/za